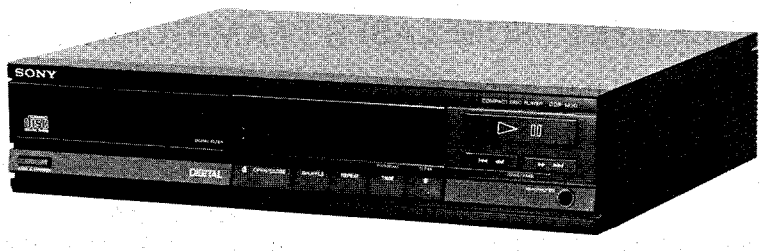
CDP-M20

SERVICE MANUAL

Canadian Model
AEP Model
UK Model
E Model



SPECIFICATIONS

System	Compact disc digital audio system
Disc	Compact disc
Laser	Semiconductor laser (λ = 780 nm)
Laser output	Max. 0.4 mW*
	* This ouput is the value measured at a distance of about 1.6 mm from the objective lens surface on the Optical Pick-up Block.
Spindle speed	200 r.p.m. to 500 r.p.m. (CLV)
Scan velocity	1.2 - 1.4 m/sec. Constant
Error correction	Sony Super Strategy Cross Interleave Reed Solomon Code
Number of channels	2
D-A conversion	16-bit linear
Frequency response	Model for Canada: 2 Hz – 20 kHz (±0,5 dB) Model for other countries: 2 Hz – 20 kHz ($^{+0,5}_{-1,0}$ dB)
Signal to noise ratio	More than 95 dB
Dynamic range	More than 93 dB
Harmonic distortion	Less than 0.005% (at 1 kHz)
Channel separation	More than 90 dB
Wow and flutter	Below measurable limit (±0.001% W PEAK)

	Type	Output level	Load impedance
LINE OUT	Phono jack	2 V (50 kilohms)	more than 10 kilohms
HEADPHONES	Stereo jack	4.5 mW (32 ohms)	—

General

Power requirements	Model for Canada: 120 V AC Model for the United Kingdom: 240 V AC Model for the European countries: 220 V AC Model for other countries: 110 - 120 and 220 - 240 V AC adjustable
Power consumption	10 W
Dimensions	Approx. 355 × 80 × 275 mm (w/h/d) (14 × 3¼ × 10⅘ inches) including projecting parts and controls
Weight	Approx. 3.0 kg (6 lbs 10 oz), net

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ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ!

LES COMPOSANTS IDENTIFIÉS PAR UNE TRAME ET UNE MARQUE ⚠ SUR LES DIAGRAMMES SCHÉMATIQUES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REMPLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DANS LES SUPPLÉMENTS PUBLIÉS PAR SONY.

SAFETY-RELATED COMPONENT WARNING!!

MICROFILM

COMPONENTS IDENTIFIED BY SHADING AND MARK ⚠ ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

COMPACT DISC PLAYER

SONY®

AUD

FEATURES

- PROGRAM play for playing the selections in a desired order
- SHUFFLE play for playing the selections in a random order
- REPEAT function for a single selection, the whole disc, PROGRAM play, or SHUFFLE play
- Easy-to-read display window shows the track number being played, elapsed playing time, and the remaining time

PROTECTION OF EYES FROM LASER BEAM DURING SERVICING

BESKYTTELSE AF ØJNE MOD LASERSTRÅLING UNDER SERVICE

CAUTION

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

CLASS 1
LASER PRODUCT

This Compact Disc player is classified as a CLASS 1 LASER product.
The CLASS 1 LASER PRODUCT label is located on the rear exterior.

WARNING !!

WHEN SERVICING, DO NOT APPROACH THE LASER EXIT WITH THE EYE TOO CLOSELY. IN CASE IT IS NECESSARY TO CONFIRM LASER BEAM EMISSION, BE SURE TO OBSERVE FROM A DISTANCE OF MORE THAN 30 cm FROM THE SURFACE OF THE OBJECTIVE LENS ON THE OPTICAL PICK-UP BLOCK.

ATTENTION

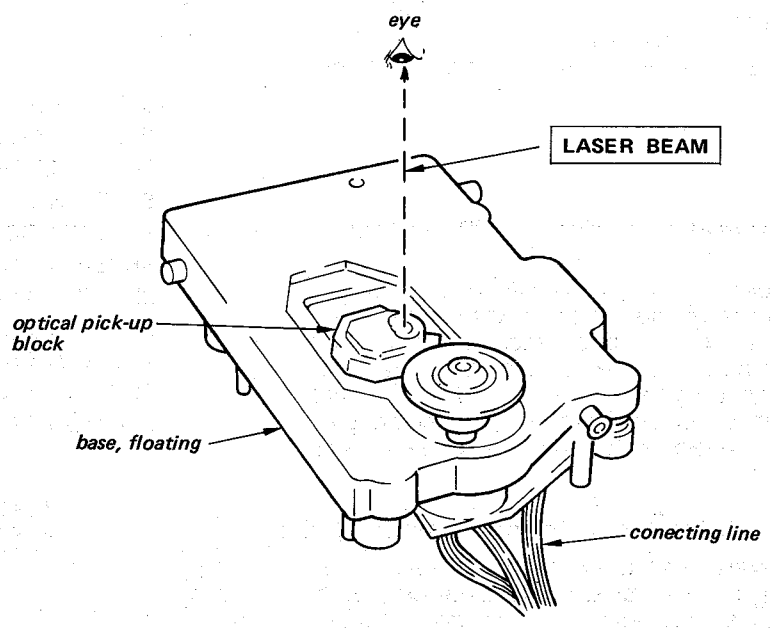
L'emploi de commandes, des réglages ou un choix de procédures différents des spécifications de cette brochure peuvent entraîner une exposition à des radiations dangereuses.

CLASS 1
LASER PRODUCT

Ce lecteur de compact disc fait partie des produits laser de la CLASSE 1.
La mention CLASS 1 LASER PRODUCT est située sur le socle de l'appareil.

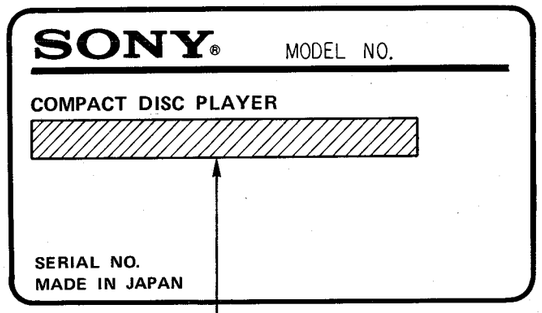
ADVARSEL!!

Under service må øjnene ikke komme nær objektiv-linsen på den optiske pick-up enhed. I tilfælde af at det er nødvendigt at kontrollere udsendelsen af laserlys, skal det ske i en afstand af mere end 30 cm fra den optiske pick-up.

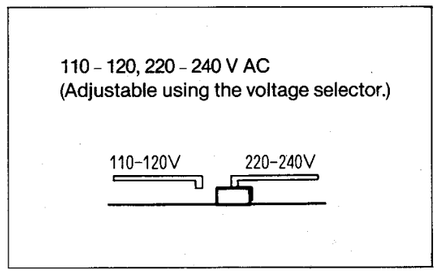


MODEL IDENTIFICATION

– Specifications Labels –



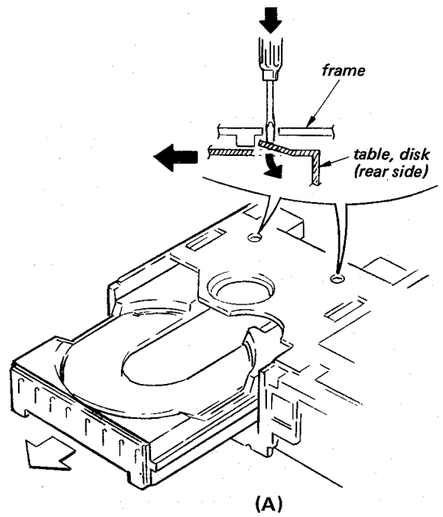
E model



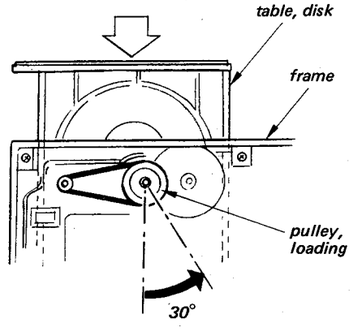
- Canadian model: AC: 120 V – 60 Hz 13 W
- AEP model: AC: 220 V – 50/60 Hz 13 W
- UK model: AC: 240 V – 50/60 Hz 13 W
- E model: AC: 120, 220, 240 V – 50/60 Hz 13 W

NOTES ON REPAIR

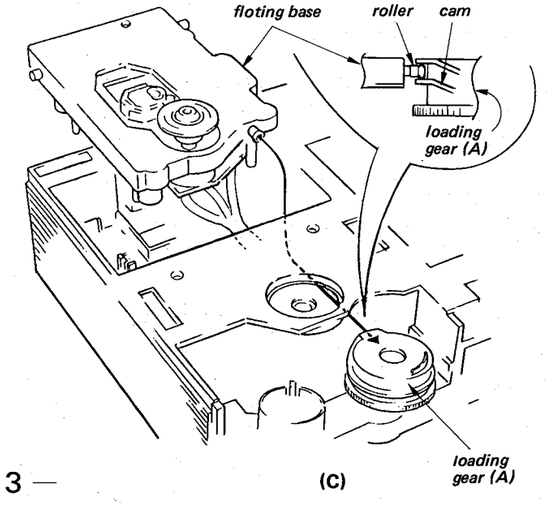
- When removing the disk-table, put the small screwdriver into the hole.
  Pull off the disk-table toward you while pushing the screwdriver. See figure (A).
- When re-assembling the disk-table, rotate the loading pulley by 30-degree in the direction of the arrow by finger, and put the table slowly. See figure (B).
- When re-assembling the floating base, set it so that the floating-base roller is engaged with the cam of the loading gear (A). See figure (C).



(A)



(B)



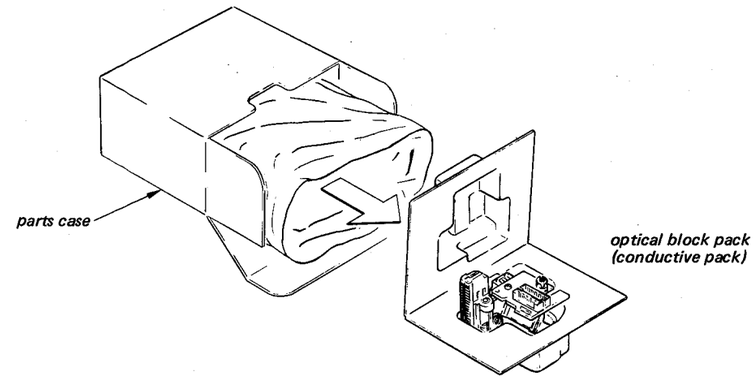
(C)

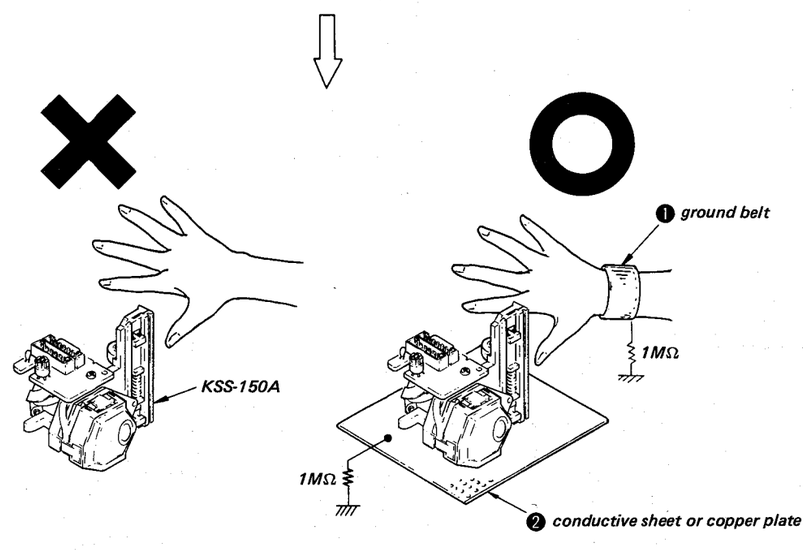
NOTES ON HANDLING THE OPTICAL BLOCK (KSS-150A)

The laser diode inside the optical block may be damaged by static electricity in clothes or the human body.

The following procedures are required when unpacking and repairing KSS-150A in order to avoid static electricity damage.

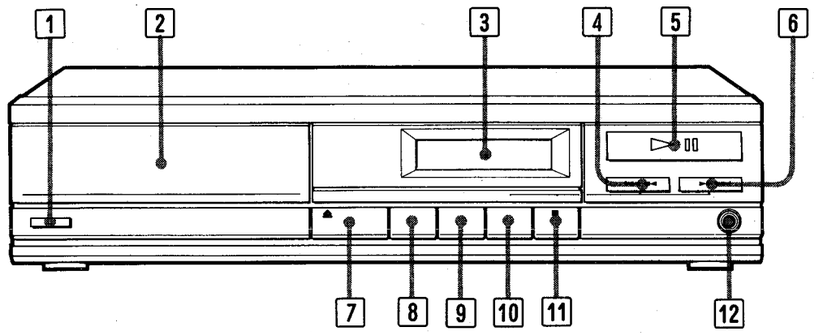
1. Body grounding
   Be sure to wear a ground belt (less than $10^8\,\Omega$) in order to release the static electricity stored in the body.
2. Workbench grounding
   Place a conductive sheet (less than $10^9\,\Omega$) or copper plate on the bench where KSS-150A is to be placed to ground it.
3. Static electricity in the clothing will not be released by the ground belt, so be careful not to let KSS-150A touch clothing.



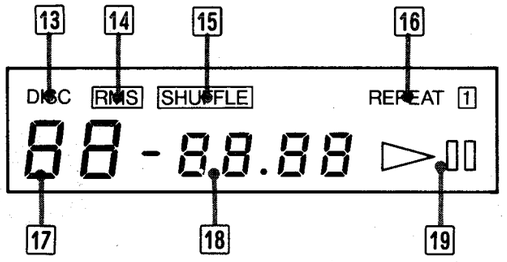


SECTION 1
LOCATION AND FUNCTION OF CONTROLS

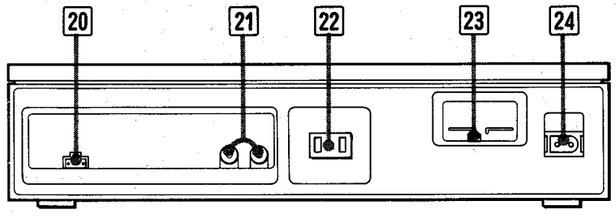
Front panel
Panneau avant
Panel frontal



Display window
Fenêtre d'affichage
Ventanilla visualizadora



Rear panel
Panneau arrière
Panel posterior



Each number in the text is keyed to that in the illustrations on page 5.

Front panel

1 POWER switch

2 Disc compartment

3 Display window

4 ⏮ ◀◀ (AMS/manual search) button
Press momentarily to locate the beginning of the selection being played.
Keep the button pressed to go back at high speed.

5 ▶ II (play/pause) button
Press to play during stop.
Press to pause during play.
Press to play during pause.

6 ▶▶ ⏭ (AMS/manual search) button
Press momentarily to skip to the beginning of the next selection.
Keep the button pressed to go ahead at high speed.

7 ⏏ OPEN/CLOSE button
Press to open or close the disc compartment.

8 SHUFFLE button
Press to start shuffle play.
To release, press again.

9 REPEAT button
Press once to repeat the selection being played, program play or shuffle play.

10 TIME/PROGRAM button
Press once during play to display the index number of the selection being played, and press again to display the remaining time of the whole disc or program.
Press during stop to program the desired selection.

11 ■/CLEAR (stop/clear) button
Press to stop the disc play.
Press to clear the memory of the programmed selections one by one.

12 HEADPHONES jack

13 DISC indicator
Lights up when a compact disc is inside or when the disc compartment is opened.

14 RMS indicator
Lights up during programming of the selections and program play.

15 SHUFFLE indicator
Lights up during shuffle play.

16 REPEAT indicator
REPEAT 1: Lights up during repeat play of the selection being played.
REPEAT : Lights up during repeat play of the whole disc, program play or shuffle play.

17 TRACK indication
Shows the track number of the selection being played. When a disc is inserted, this indication shows the total selection number of the disc for a while.

18 TIME counter
Shows the elapsed playing time of the selection being played in minutes and seconds. When the disc is inserted, this indication shows the total playing time of the disc for a while.

19 ▶ indicator
Lights up during play.
▶ II indicator
Lights up during pause.

20 Control S input connector

21 LINE OUT (left/right) terminal

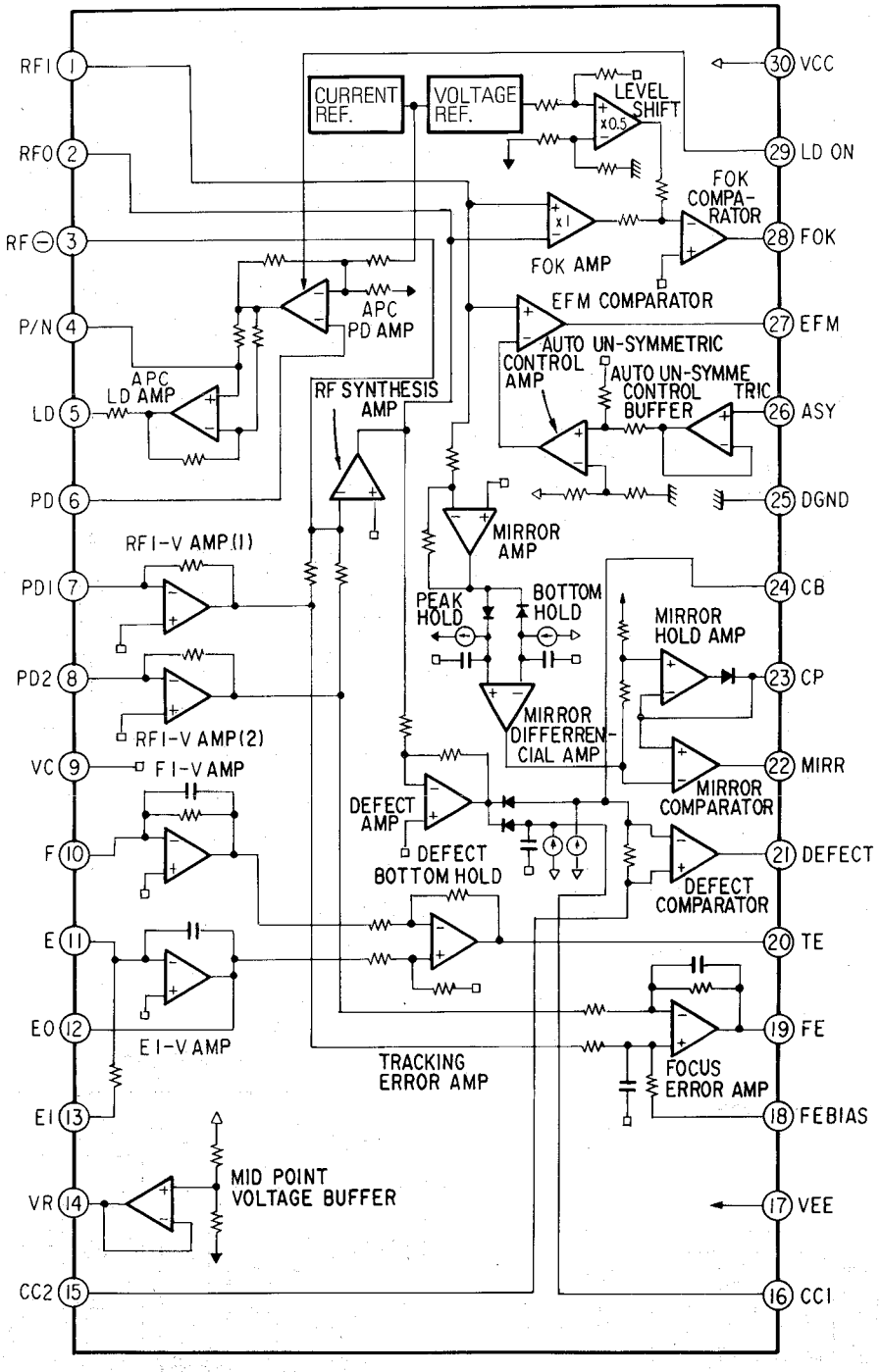
22 AC OUTLET

23 VOLTAGE SELECTOR (equipped with the model except for Canada, the United Kingdom, and European countries)

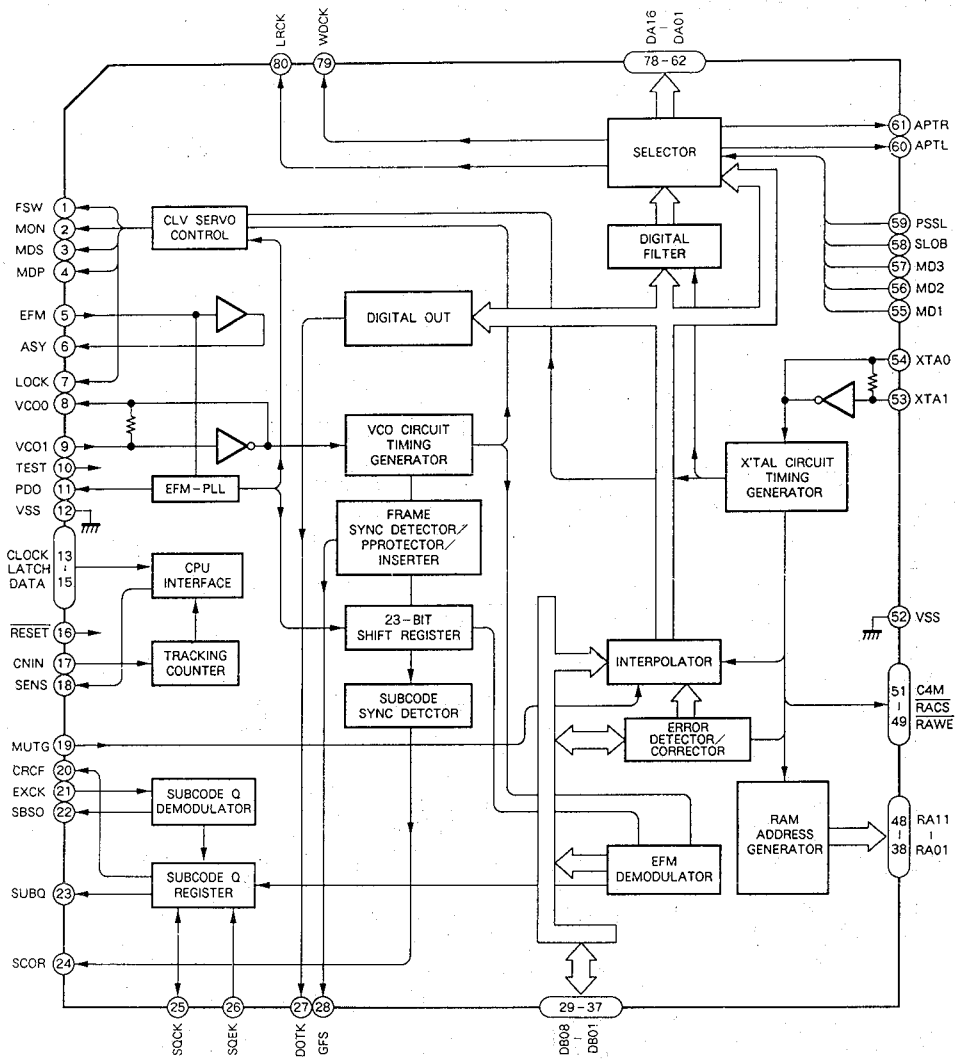
24 AC IN jack

SECTION 2
IC BLOCK DIAGRAM

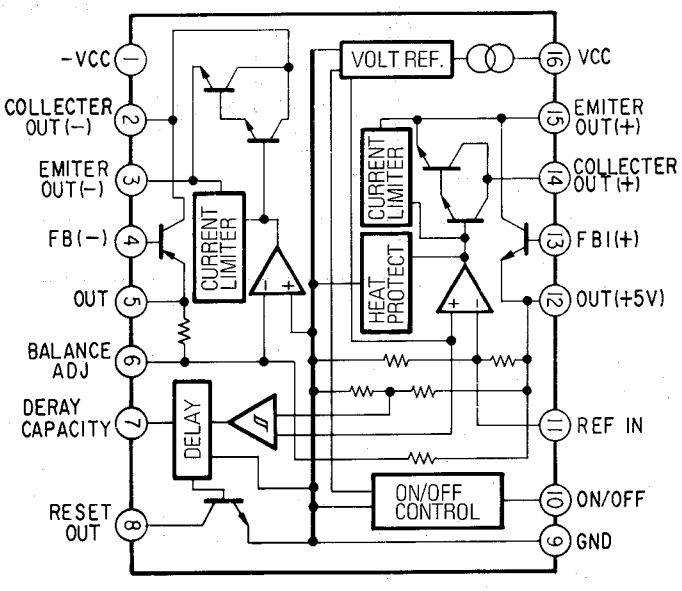
- **IC1**
  CXA-1081M (RF AMP/SIGNAL PROCESSOR/LASER ON CIRCUIT/MID POINT VOLTAGE GENERAT)



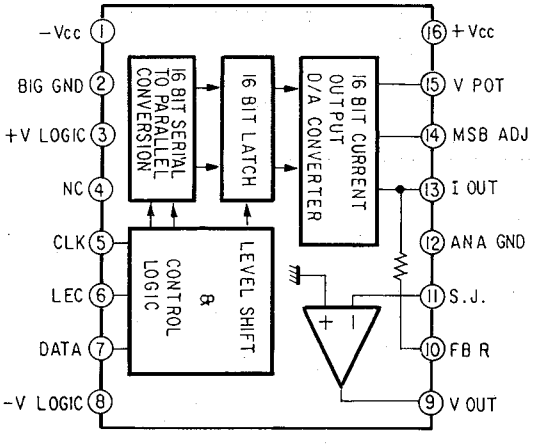
- **IC3**
  CXD-1135Q (DIGITAL SIGNAL PROCESSOR/CLV SERVO)



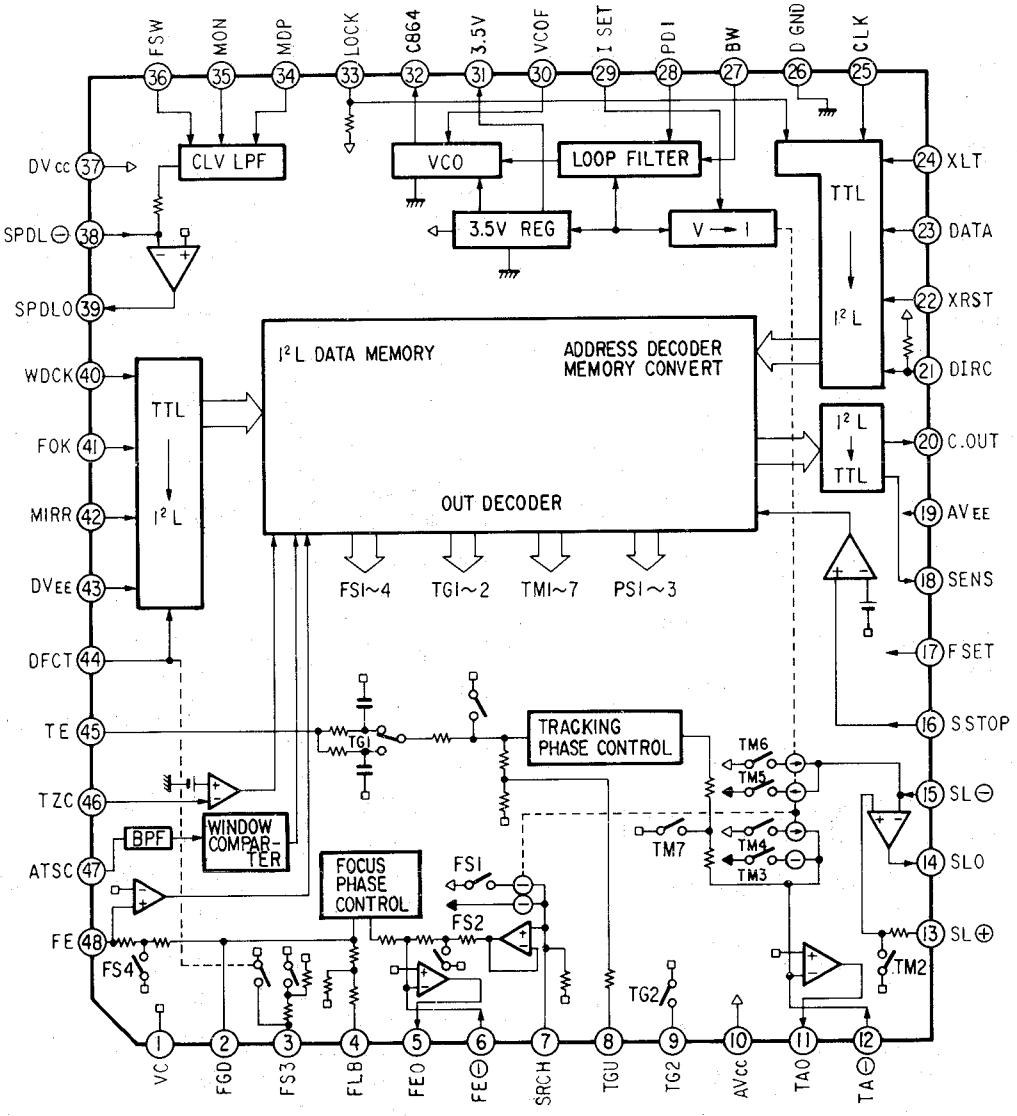
- **IC8**
  M5290P (POWER)



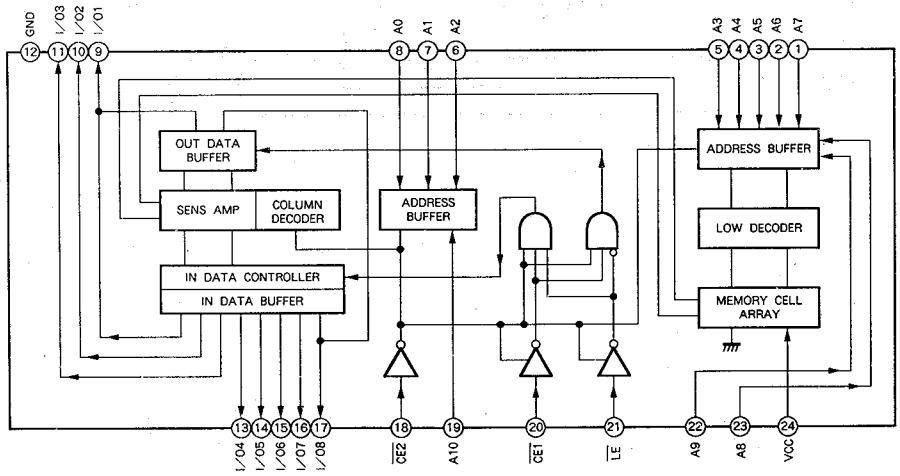
- **IC10**
  PCM56P-S (D/A CONVERTER)



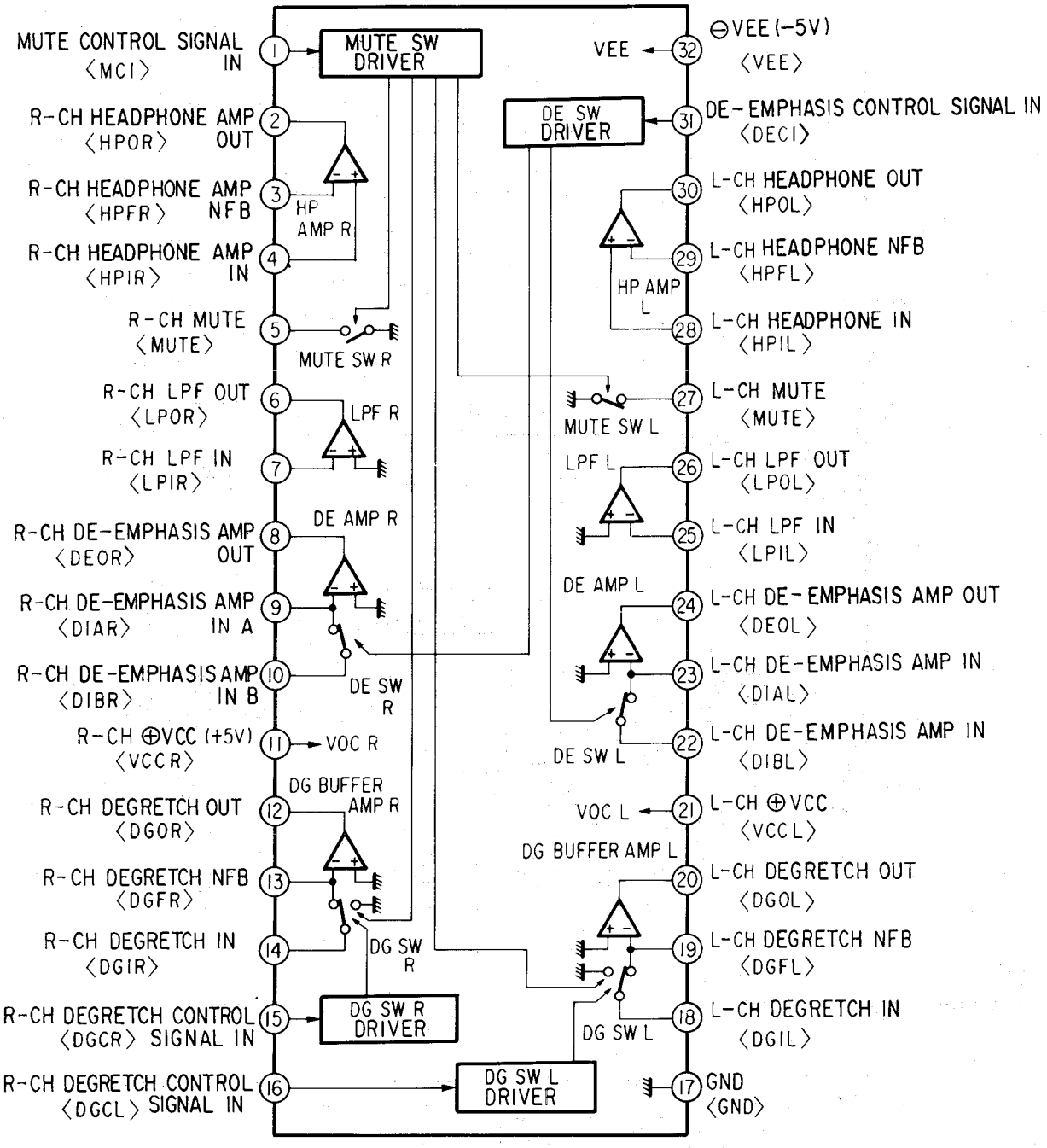
- **IC2**
  CXA-1082Q (FOCUS/TRACKING/SLED SERVO)



- **IC4**
  LC-3516AML (16K BIT RAM)



- **IC9**
  M5156SP (AUDIO)



SECTION 3
ADJUSTMENTS

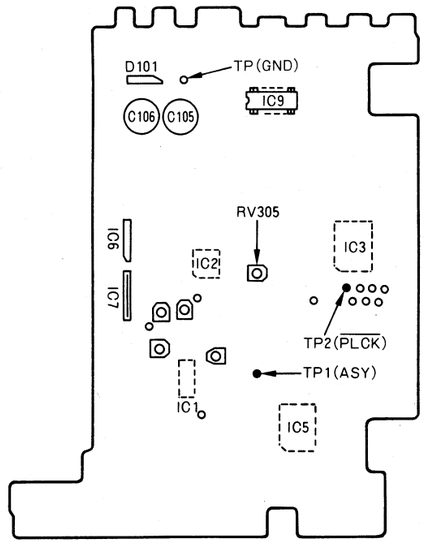
ELECTRICAL ADJUSTMENT

1. Perform adjustments in the order given.
2. Use YEDS-1 disc unless otherwise indicated.
3. Use the osdilloscope with more than 10 MΩ impedance.

RF PLL FREE-RUN FREQUENCY CHECK

1. Ground both test points TP1 (ASY).
2. Press OPEN/CLOSE button and open the disk holder.
3. Check for 4.3218 MHz at test point TP2 (PLCK) using a frequency counter. If not, adjust PV305.

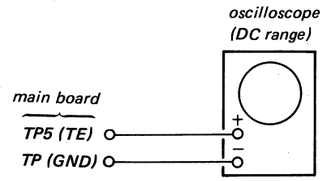
Adjustment Location: main board



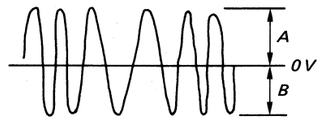
TRAVERSE ADJUSTMENT

This adjustment should be made when replacing TOP (T-type Optical Pick-up).

Procedure:

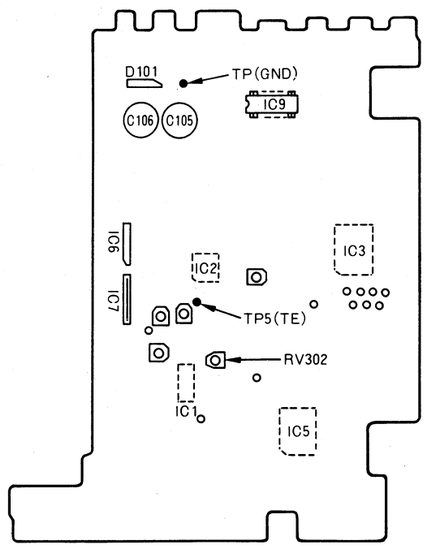


1. Connect oscilloscope to test point TP5 (TE) and ground.
2. Turn POWER switch on.
3. Put disc (YEDS-1) in and press ▷ button.
4. Press ◀◀ FF or ▶▶ REW botton.
5. Adjust RV302 for a vertically-symmetrical waveform as shown below. (A = B).



VOLT/DIV: 1 V
TIME/DIV: 1 ms

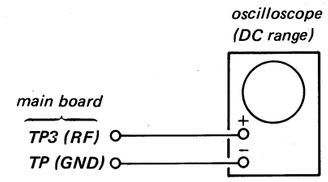
Adjustment Location: main board



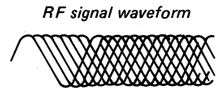
Focus Bias Adjustment

This adjustment should be made when replacing TOP (T-type Optical Pick-up).

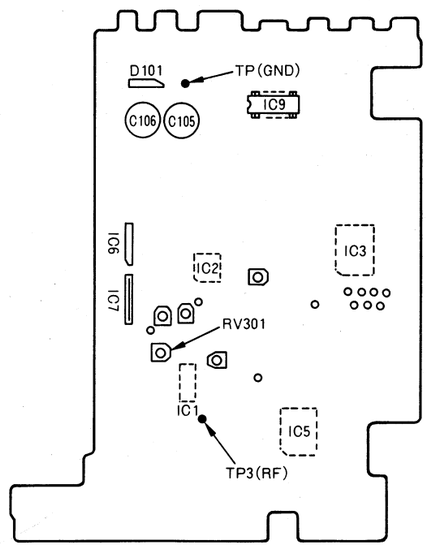
Procedure:



1. Connect oscilloscope to test points TP3 (RF) and ground.
2. Turn POWER switch on.
3. Put disc (YEDS-1) in and press ▷ button.
4. Adjust RV301 for an optimum waveform eye pattern or so that the peak is maximum. Optimum eye pattern means that shape "◇" can be clearly distinguished at the center of the waveform.



Adjustment Location: main board



REFERENCE

Focus/Tracking Gain Adjustment

A frequency response analyzer is necessary in order to perform this adjustment exactly.

However, this gain has a margin, so even if it is slightly off, there is no problem. Therefore, do not perform this adjustment.

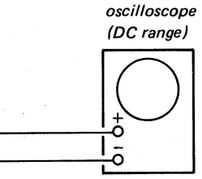
Focus/tracking gain determines the pick-up follow-up (vertical and horizontal) relative to mechanical noise and mechanical shock when the 2-axis device operate.

However, as these reciprocate, the adjustment is at the point where both are satisfied.

- When gain is raised, the noise when the 2-axis device operates increases.
- When gain is lowered, it is more susceptible to mechanical shock and skipping occurs more easily.
- When gain adjustment is off, the symptoms below appear.

Symptoms \ Gain	Focus	Tracking
• The time until music starts becomes longer for STOP →▷PLAY or automatic selection (⏮, ⏭ buttons pressed. (Normally takes about 2 seconds.)	low	low or high
• Music does not start and disc continues to rotate for STOP→▷PLAY or automatic selection (⏮, ⏭ buttons pressed.)	–	low
• Disc table opens shortly after STOP→▷PLAY.	low or high	–
• Sound is interrupted during PLAY. Or time counter display stops progressing.	–	low
• More poise during 2-axis device operation.	high	high

uld be made when replacing
ck-up).



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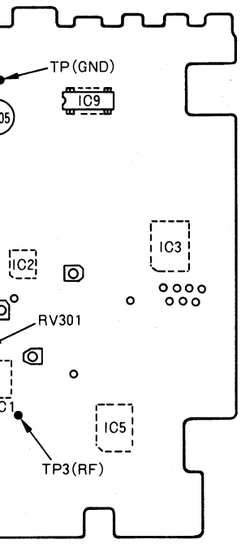
main board



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However, as these reciprocate, the adjustment is at the point where both are satisfied.

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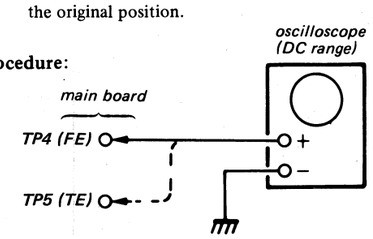
• Music does not start and disc continues to rotate for STOP→▷PLAY or automatic selection (⏮, ⏭ buttons pressed.)	–	low
• Disc table opens shortly after STOP→▷PLAY.	low or high	–
• Sound is interrupted during PLAY. Or time counter display stops progressing.	–	low
• More poise during 2-axis device operation.	high	high

The following is a simple adjustment method.

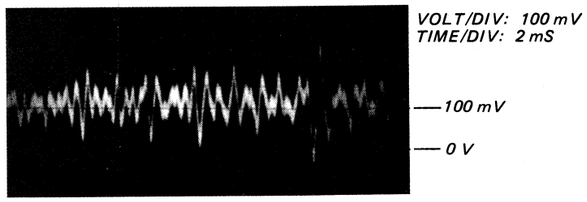
– Simple Adjustment –

Note: Since exact adjustment cannot be performed, remember the positions of the controls before performing the adjustment. If the positions after the simple adjustment are only a little different, return the controls to the original position.

Procedure:

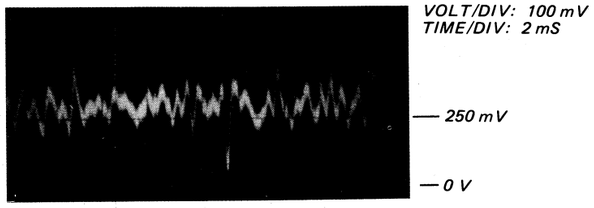


1. Keep the set horizontal.
   (If the set is not horizontal, this adjustment cannot be performed due to the gravity against the 2 axis device.)
2. Insert disc (YEDS-1) and press ▷ PLAY button.
3. Connect oscilloscope to main amp board TP4 (FE).
4. Adjustment RV303 so that the waveform is as shown in the figure below. (focus gain adjustment)

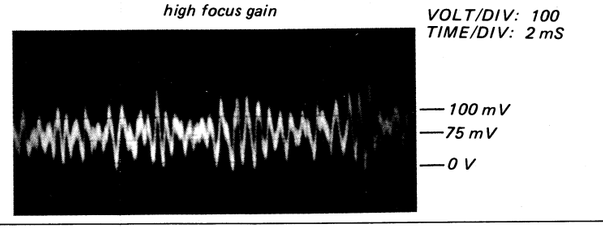


- Incorrent Examples (DC level changes more than on adjusted waveform)

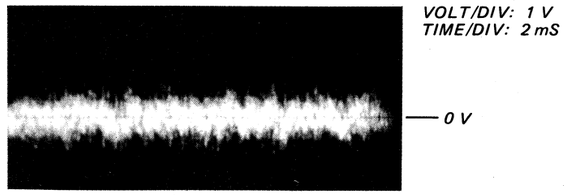
low focus gain



high focus gain

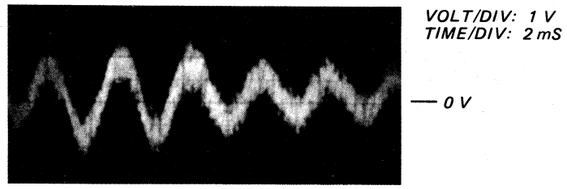


5. Connect oscilloscope to main board TP TE.
6. Adjust RV304 so that the waveform is as shown in the figure below. (tradking gain adjustment)

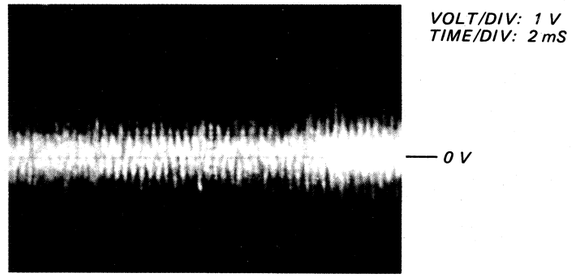


- Incorrect Examples (fundamental wave appears)

low tracking gain

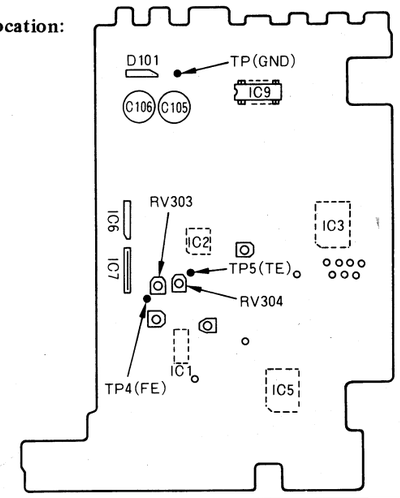


high tracking gain
(higher fundamental wave than for low gain)



Adjustment Location:

main board

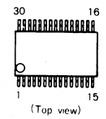


SECTION 4
MOUNTING DIAGRAM

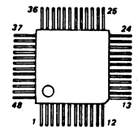
● Semiconductor Lead Layouts

BX1457

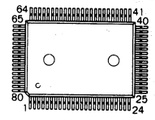
CXA1081M



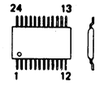
CXA1082Q



CXD1135Q
M50930-426FP

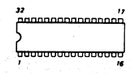


CXK5816M-10L

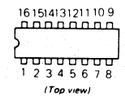


LC4969

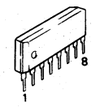
M51565SP



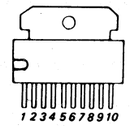
M5290P
PCM56P-S



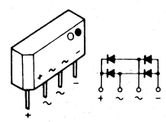
STA341M



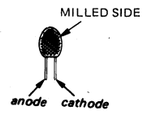
TA7256P



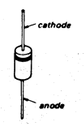
S1VB20



LT8500R1

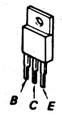


1SS1555



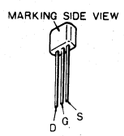
2SB1013

2SB1133-R
2SD1666-R



2SC3399
DTA124XS

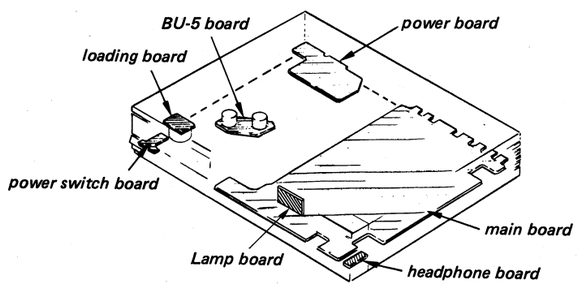
2SC3623-L

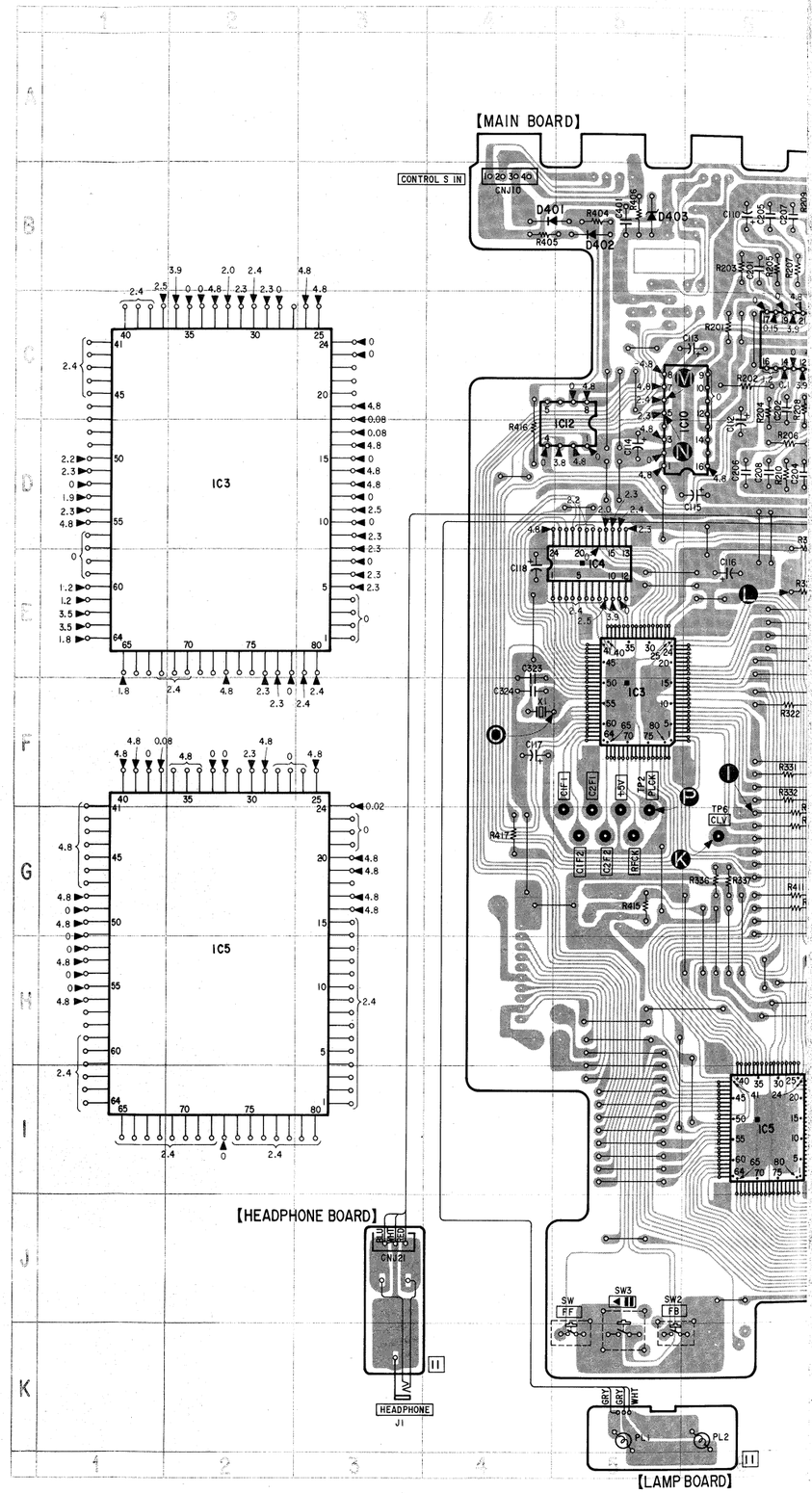


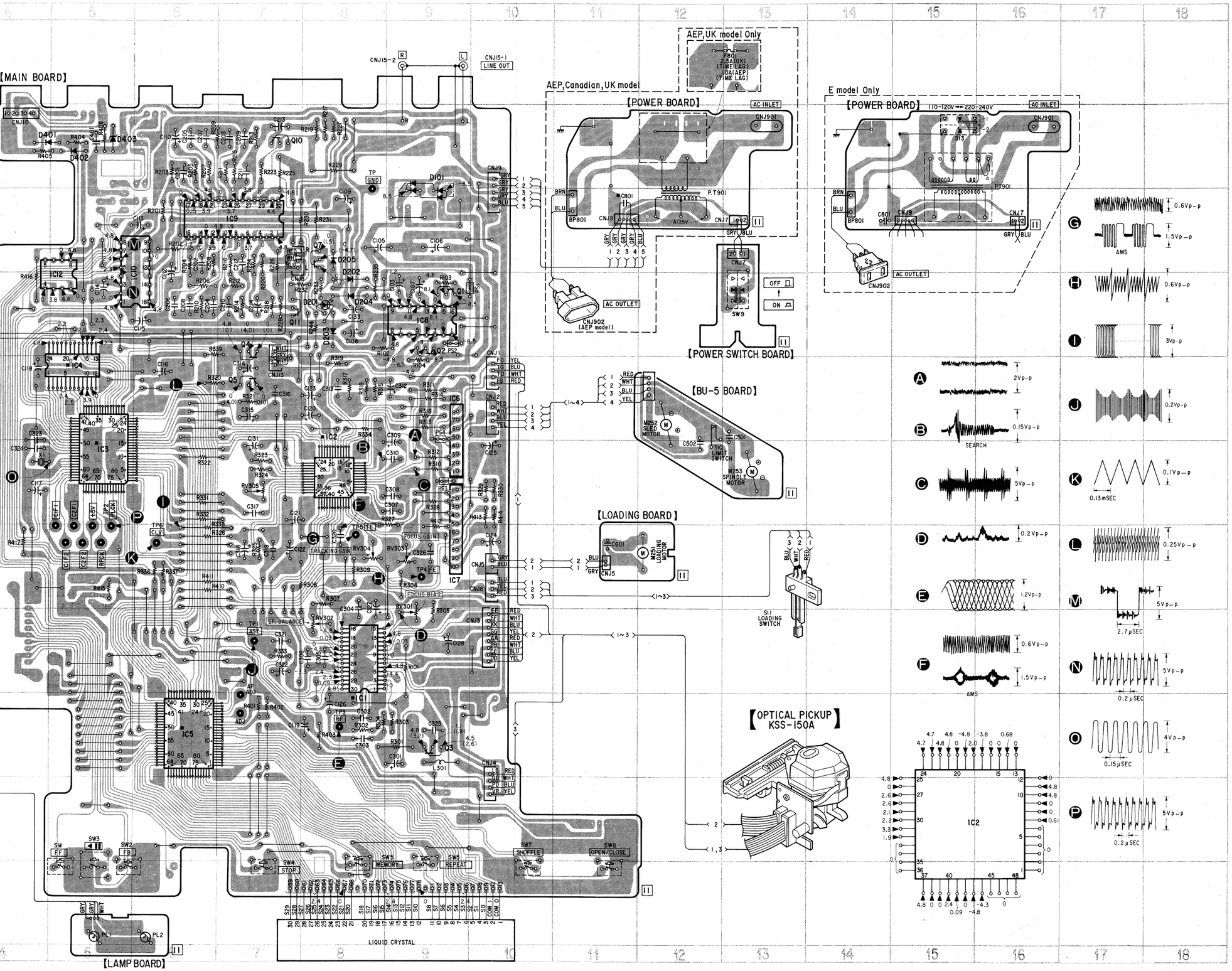
● Semiconductor Locations

Ref. No.	Location
D101	B-9
D201	D-8
D202	C-8
D203	D-8
D204	D-8
D205	C-8
IC1	H-8
IC2	E-8
IC3	E-5
IC4	D-5
IC5	I-6
IC6	E-9
IC7	G-9
IC8	D-9
IC9	C-7
IC10	C-5
IC11	H-11
IC12	C-5
Q1	C-9
Q2	D-9
Q3	I-9
Q4	D-7
Q5	E-7
Q6	I-9
Q7	C-8
Q8	B-5
Q9	B-5
Q10	B-7
Q11	D-7

CIRCUIT BOARD LAYOUT






【MAIN BOARD】
CNJ15-2
CNJ15-1
LINE OUT
AEP,UK model Only
AEP,Canadian,UK model
【POWER BOARD】
E model Only
【POWER BOARD】 110-120V⇔220-240V
【POWER SWITCH BOARD】
【BU-5 BOARD】
【LOADING BOARD】
【LAMP BOARD】
【OPTICAL PICKUP KSS-150A】
AC OUTLET
CNJ902 (AEP model)
SW9
M252 SLED MOTOR
M253 SPINDLE MOTOR
M251 LOADING MOTOR
SW1 LOADING SWITCH
LIQUID CRYSTAL
IC1
IC2
IC3
IC4
IC5
IC6
IC7
IC8
IC9
IC10
IC11
IC12
SW RF
SW2 FB
SW3
SW4 STOP
SW5 MEMORY
SW5 REPEAT
SW7 SHUFFLE
SW8 OPEN/CLOSE
TP GND
TP FE
TP TE
TP TRK
TP SBAD
TP6 CLV
TP3 RF
TP4 FE
TP5 TE
TP2 PLCK
TRACKING GAIN
FOCUS GAIN
FOCUS BIAS
FE BALANCE
TE BALANCE
AF ADJ
ADJ
A 2Vp-p
B 0.15Vp-p SEARCH
C 5Vp-p
D 0.2Vp-p
E 1.2Vp-p
F 0.6Vp-p 1.5Vp-p AMS
G 0.6Vp-p 1.5Vp-p AMS
H 0.6Vp-p
I 3Vp-p
J 0.2Vp-p
K 0.1Vp-p 0.13mSEC
L 0.25Vp-p
M 5Vp-p 2.7μSEC
N 5Vp-p 0.2μSEC
O 4Vp-p 0.15μSEC
P 5Vp-p 0.2μSEC

SECTION 5
SCHEMATIC DIAGRAM

【BU-5 BOARD】

【OPTICAL P
(KSS-150A

【MAIN BOARD】

【POWER BOARD】

AEP,Canadian,UK model

AEP,UK model Only

【POWER SWITCH BOARD】

【LAMP BOARD】

【HEADPHONE BOARD】

E model Only

【POWER BOARD】

IC8 M5290P
POWER

IC9
M51565P
AUDIO

IC10
PCM56 P-S
D/A CONVERTER

IC12
LC4969
INVERTER

IC6 STA341M DRIVE

IC2
CXA-10
FOCUS/TRACKI
SLED SERV

IC3 CXD-113
DIGITAL SIGNAL PROCESSOR/CLV

IC4
LC3516AML-
16K bit RAM

Q1 2SB1133SA REG

Q2 2SD1666SA REG

Q7 DTA124XS MUTE

Q4 DTC144E PLL RANGE

Q5 DTC144E SWITCHING

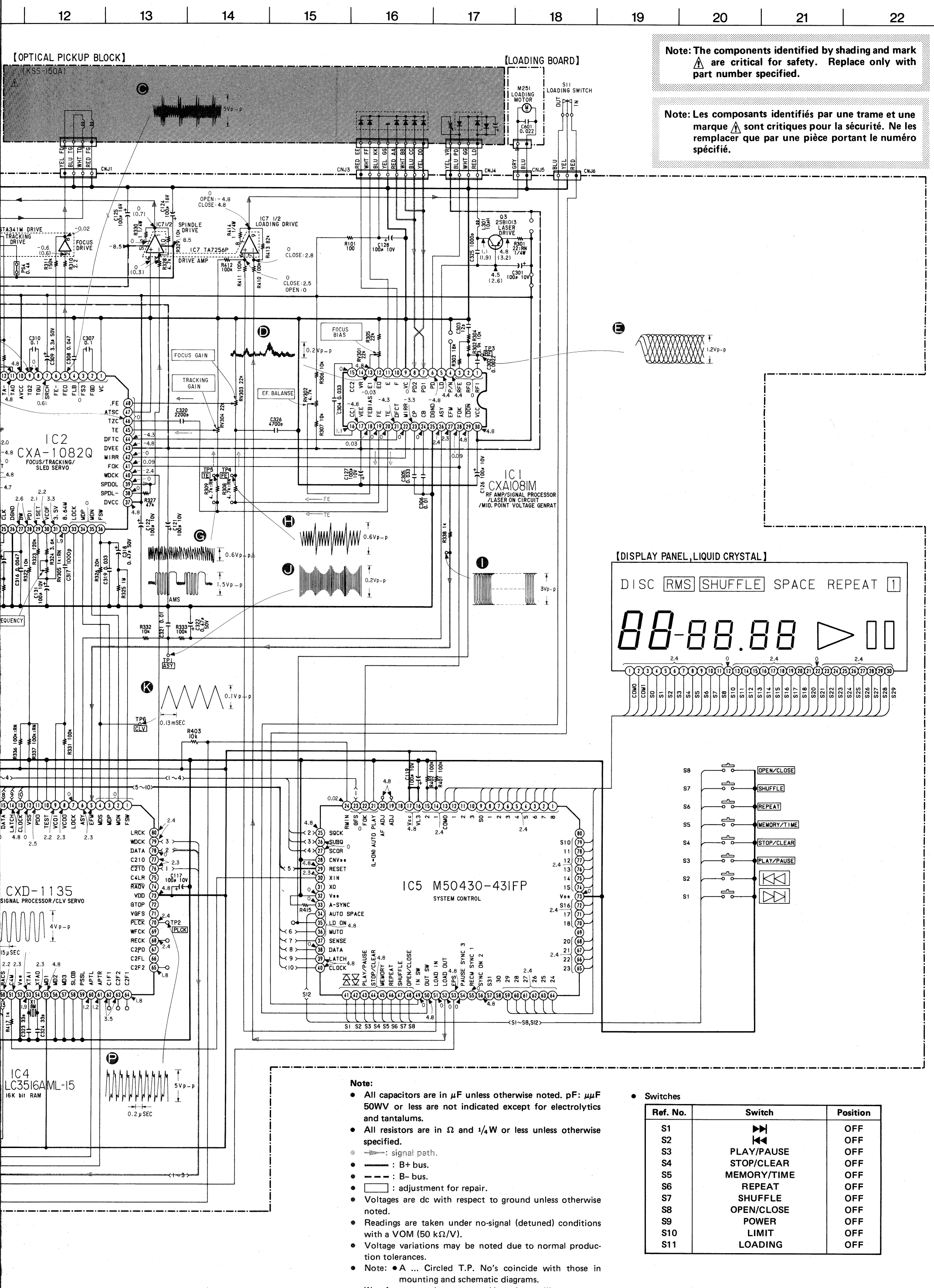
Q10 2SC3623 MUTING

Q11 2SC3623 MUTING

D201~D205 MUTING

RLCK FREQUENCY

CONTROL S IN



Note: The components identified by shading and mark ⚠ are critical for safety. Replace only with part number specified.

Note: Les composants identifiés par une trame et une marque ⚠ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

Note:

- All capacitors are in μF unless otherwise noted. pF: μμF 50WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and 1/4W or less unless otherwise specified.
- ⊛ ⟶: signal path.
- ●——: B+ bus.
- ●– – –: B– bus.
- ●▭: adjustment for repair.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken under no-signal (detuned) conditions with a VOM (50 kΩ/V).
- Voltage variations may be noted due to normal production tolerances.
- Note: ●A ... Circled T.P. No's coincide with those in mounting and schematic diagrams.
- Waveforms are taken to ground by using oscilloscope.

- Switches

Ref. No.	Switch	Position
S1	▶▶	OFF
S2	◀◀	OFF
S3	PLAY/PAUSE	OFF
S4	STOP/CLEAR	OFF
S5	MEMORY/TIME	OFF
S6	REPEAT	OFF
S7	SHUFFLE	OFF
S8	OPEN/CLOSE	OFF
S9	POWER	OFF
S10	LIMIT	OFF
S11	LOADING	OFF

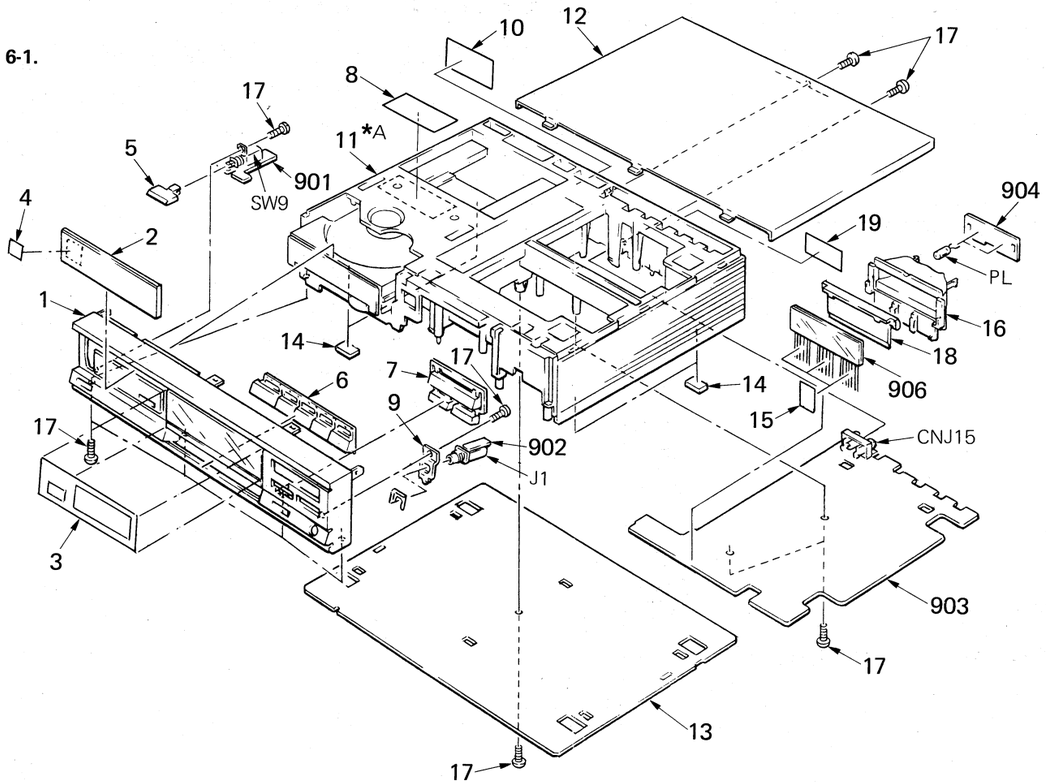
SECTION 6
EXPLODED VIEWS AND PARTS LIST

NOTE:
- The mechanical parts with no reference number in the exploded views are not supplied.
- Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The construction parts of an assembled part are indicated with a collation number in the remark column.

The components identified by shading and mark ⚠ are critical for safety. Replace only with part number specified.

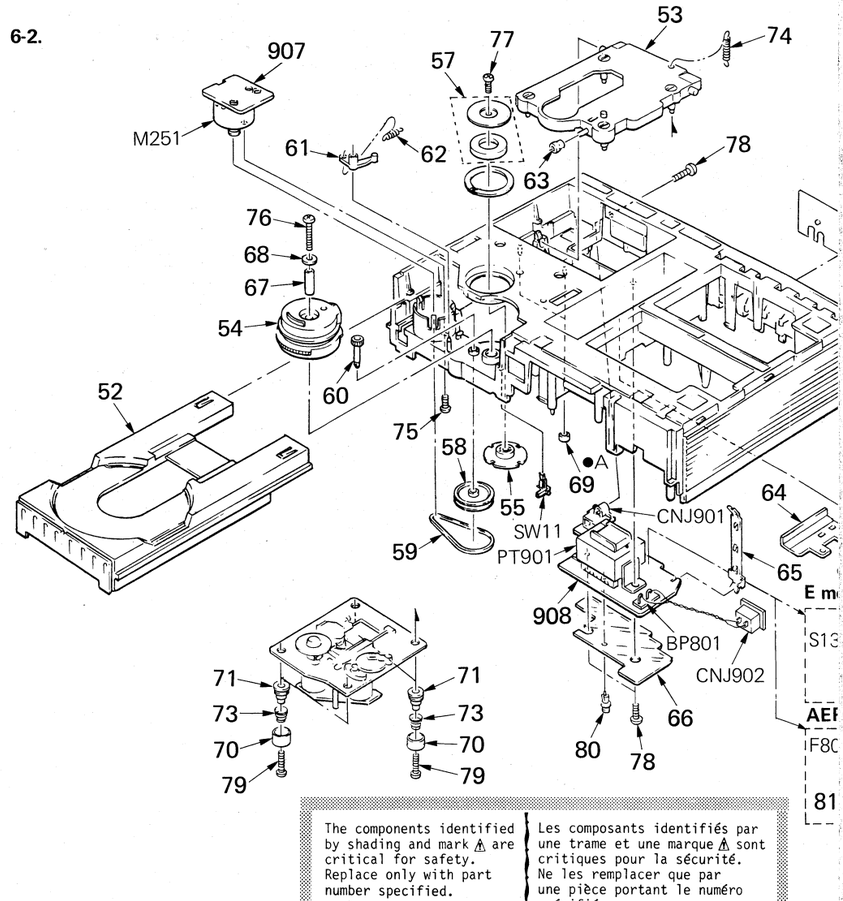
Les composants identifiés par une trame et une marque ⚠ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

6-1.



No.	Part No.	Description	Remarks
1	X-4917-512-1	(Canadian)...PANEL ASSY, CONTROL	
	X-4917-513-1	(AEP,E,UK)...PANEL ASSY, CONTROL	
2	4-917-531-01	PANEL, LOADING	
3	4-918-604-01	PLATE (B), INDICATION	
4	3-703-713-41	STICKER, SONY SYMBOL (10)	
5	4-917-525-01	KNOB, POWER	
6	4-917-533-01	KNOB (A), CONTROL(OPEN/CLOSE,CHUFFLE etc)	
7	4-917-531-01	KNOB (B), CONTROL(PLAY/PASE,AMS)	
8	4-885-843-02	(AEP,E,UK)...LABEL, CAUTION, LASER	
9	*4-917-513-01	BRACKET, HEADPHONE	
10	*4-885-838-00	(AEP,E)....LABEL, CLASS 1	
11	X-4917-507-1	(Canadian)...FRAME ASSY	
	X-4917-508-1	(AEP).....FRAME ASSY	
	X-4917-509-1	(UK).....FRAME ASSY	
	X-4917-510-1	(E).....FRAME ASSY	
12	4-917-536-01	CASE	
13	*4-917-535-01	PLATE, BOTTOM	
14	4-917-524-01	FELT, FOOT	
15	3-831-441-XX	CUSHION (25X15X0.3)	
16	*4-917-529-01	HOUSE, LAMP	
17	7-685-133-14	SCREW +P 2.6X6 TYPE1	
18	*4-917-528-01	ILLUMINATOR	
19	4-918-607-01	PLATE (C), INDICATION,TERMINAL	
901	*1-620-604-11	PC BOARD, POWER SW	
902	*1-620-605-11	PC BOARD, HEADPHONE	
903	*A-4651-108-A	MOUNTED PCB, MAIN	
904	*1-620-606-11	PC BOARD, LAMP	
906	1-807-686-11	DISPLAY PANEL, LIQUID CRYSTAL	
907	*1-620-603-11	PC BOARD, LOADING MOTOR	
J1	1-563-485-21	JACK, LARGE TYPE (HEADPHONES)	
PL1	1-518-606-11	LAMP, PILOT	
PL2	1-518-606-11	LAMP, PILOT	

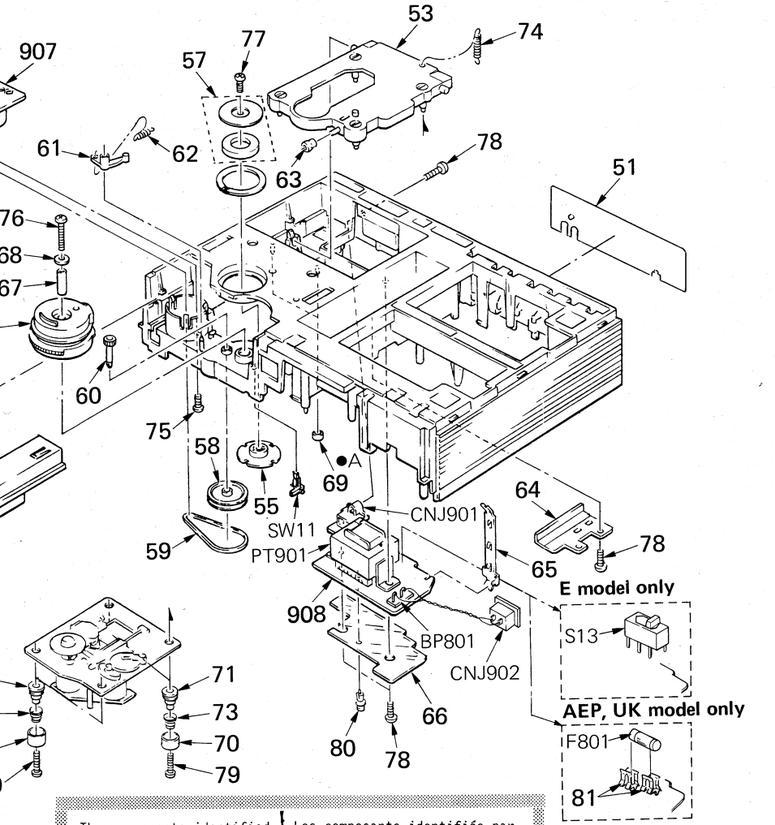
6-2.



The components identified by shading and mark ⚠ are critical for safety. Replace only with part number specified.

Les composants identifiés par une trame et une marque ⚠ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

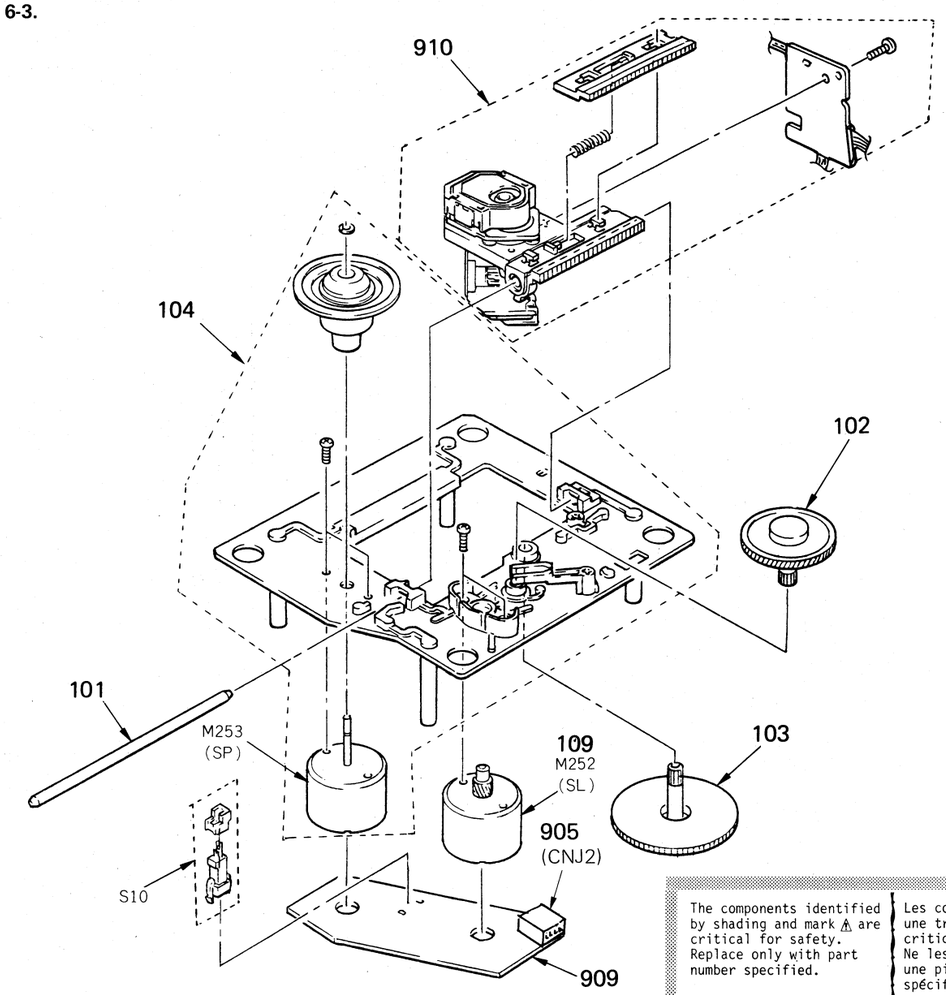
No.	Part No.	Description	Remarks
52	4-917-539-02	TABLE, DISK	
53	4-917-537-01	BASE, FLOATING	
54	4-917-534-01	GEAR (A), LOADING	
55	4-917-527-01	PULLEY, CHUCKING	
57	A-4665-012-A	MAGNET ASSY	
58	4-917-521-01	PULLEY, LOADING	
59	4-917-522-01	BELT	
60	4-917-516-01	GEAR (B), LOADING	
61	4-917-519-01	LEVER, SET	
62	4-917-514-01	SPRING, TENSION	
63	4-917-515-01	ROLLER	
64	*4-917-517-01	GUIDE, LEAD	
65	*4-917-511-01	PLATE, GROUND	
66	4-917-510-01	SHEET, INSULATING	
67	4-917-523-01	COLLAR, CAM	
69	*3-576-990-01	CUSHION	
70	4-917-508-01	HOLDER, SP	
72	4-917-541-01	SPRING (B)	
73	4-917-507-01	SPRING (H)	
74	4-917-526-01	SPRING, TENSION	
75	7-621-759-30	+PSW, 2.6X5	
76	7-685-552-19	SCREW +BTP 3X25 TYPE2 N-S	
77	7-685-132-19	SCREW +BTP 2.6X5 TYPE2 N-S	
78	7-685-647-19	SCREW +BVTP 3X10 TYPE2 N-S	
79	7-685-535-19	SCREW +BTP 2.6X10 T	
80	3-531-576-11	RIVET	
81	⚠1-533-183-11	(AEP,UK)...HOLDER,	
908	1-620-600-11	(AEP,Canadian,UK)..	
	1-620-601-11	(E).....PC BOARD,	
⚠BP801	*1-560-265-00	BASE POST (U-TYPE)	
⚠CNJ901	1-526-929-11	(E).....INLET,	
⚠CNJ901	1-526-930-11	(Canadian)...INLET,	
⚠CNJ901	1-526-931-11	(AEP).....INLET,	
⚠CNJ902	1-526-774-11	(E).....OUTLET	
⚠CNJ902	1-526-751-11	(UK).....OUTLET	
⚠CNJ902	1-526-794-11	(AEP).....OUTLET	
⚠CNJ902	1-526-882-00	(Canadian)...OUTLET	
F801	⚠1-532-078-00	(AEP)...FUSE, 1.0A	
F801	⚠1-532-286-00	(UK)....FUSE, 2.5A	
M251	A-4608-330-A	MOTOR ASSY (LOADING	
PT901	⚠1-448-686-11	(UK).....TRANSF	
PT901	⚠1-448-687-11	(Canadian)...TRANSF	
PT901	⚠1-448-688-11	(E).....TRANSF	
PT901	⚠1-448-690-11	(AEP).....TRANSF	
S11	1-570-203-11	SWITCH, LEAF	
S13	⚠1-570-046-11	(E).....SWITCH, VO	



The components identified by shading and mark ⚠ are critical for safety. Replace only with part number specified.

Les composants identifiés par une trame et une marque ⚠ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

Remarks	No.	Part No.	Description	Remarks
	79	7-685-535-19	SCREW +BTP 2.6X10 TYPE2 N-S	
	80	3-531-576-11	RIVET	
	81	⚠1-533-183-11	(AEP,UK)...HOLDER, FUSE	
	908	1-620-600-11	(AEP,Canadian,UK)...PC BOARD, POWER	
		1-620-601-11	(E).....PC BOARD, POWER	
		⚠BP801.*1-560-265-00	BASE POST (U-TYPE)	
		⚠CNJ901.1-526-929-11	(E).....INLET, AC	
		⚠CNJ901.1-526-930-11	(Canadian)...INLET, AC	
		⚠CNJ901.1-526-931-11	(AEP).....INLET, AC	
		⚠CNJ902.1-526-774-11	(E).....OUTLET, AC	
		⚠CNJ902.1-526-751-11	(UK).....OUTLET, AC	
		⚠CNJ902.1-526-794-11	(AEP).....OUTLET, AC	
		⚠CNJ902.1-526-882-00	(Canadian)...OUTLET, AC	
	F801	⚠1-532-078-00	(AEP)...FUSE, 1.0A TIME-LAG	
	F801	⚠1-532-286-00	(UK)....FUSE, 2.5A TIME-LAG	
	M251	A-4608-330-A	MOTOR ASSY (LOADING)	
	PT901	⚠1-448-686-11	(UK).....TRANSFORMER, POWER	
	PT901	⚠1-448-687-11	(Canadian)...TRANSFORMER, POWER	
	PT901	⚠1-448-688-11	(E).....TRANSFORMER, POWER	
	PT901	⚠1-448-690-11	(AEP).....TRANSFORMER, POWER	
	S11	1-570-203-11	SWITCH, LEAF	
	S13	⚠1-570-046-11	(E).....SWITCH, VOLTAGE CHANGE	



The components identified by shading and mark ⚠ are critical for safety. Replace only with part number specified.

Les composants identifiés par une trame et une marque ⚠ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

No.	Part No.	Description	Remarks
101	4-917-565-01	SHAFT, SLED	
102	4-917-567-01	GEAR (M)	
103	4-917-564-01	GEAR (P), FLATNESS	
104	X-4917-505-1	BASE (OUTSURT) ASSY	
109	X-4917-504-1	MOTOR ASSY	

No.	Part No.	Description	Remarks
905	*1-564-720-11	PIN,CONNECTOR (SMALL TYPE) 4P	
909	*1-620-097-11	PC BOARD, SL/SP MOTOR	
910	⚠8-848-046-01	PICKUP, OPTICS KSS-150A	
S10	1-570-822-11	SWITCH, LEAF	

SECTION 7
ELECTRICAL PARTS LIST

NOTE:
- Items marked " ★ " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- If there are two or more same circuitsin a set such as a stereophonic machine, only typical circuit parts may be indicated and capacitors and resistors in other same circuits may be omitted.

CAPACITORS:
MF:μF, PF:μμF.

RESISTORS
- All resistors are in ohms.
- F : nonflammable

COILS
- MMH : mH, UH : μH

SEMICONDUCTORS
In each case, U : μ, for example:
UA...: μA..., UPA...: μPA..., UPC...: μPC, UPD...: μPD...

The components identified by shading and mark ⚠ are critical for safety. Replace only with part number specified.

Les composants identifiés par une trame et une marque ⚠ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

ELECTRICAL PARTS

Ref.No.	Part No.	Description			
901	*1-620-604-11	PC BOARD, POWER SW			
902	*1-620-605-11	PC BOARD, HEADPHONE			
903	*A-4651-108-A	MOUNTED PCB, MAIN			
904	*1-620-606-11	PC BOARD, LAMP			
906	1-807-686-11	DISPLAY PANEL, LIQUID CRYSTAL			
907	*1-620-603-11	PC BOARD, LOADING MOTOR			
908	1-620-600-11	(AEP,Canadian,UK)...PC BOARD, POWER			
	1-620-601-11	(E).....PC BOARD, POWER			
⚠BP801	*1-560-265-00	BASE POST (U-TYPE)			
C103	1-124-907-00	ELECT	10MF	20%	50V
C105	1-124-898-11	ELECT	4700MF	20%	16V
C106	1-124-898-11	ELECT	4700MF	20%	16V
C107	1-124-443-00	ELECT	100MF	20%	10V
C108	1-124-443-00	ELECT	100MF	20%	10V
C110	1-124-443-00	ELECT	100MF	20%	10V
C113	1-124-443-00	ELECT	100MF	20%	10V
C114	1-124-443-00	ELECT	100MF	20%	10V
C115	1-124-443-00	ELECT	100MF	20%	10V
C116	1-124-443-00	ELECT	100MF	20%	10V
C117	1-124-443-00	ELECT	100MF	20%	10V
C118	1-124-443-00	ELECT	100MF	20%	10V
C119	1-124-443-00	ELECT	100MF	20%	10V
C120	1-124-443-00	ELECT	100MF	20%	10V
C121	1-124-443-00	ELECT	100MF	20%	10V
C122	1-124-443-00	ELECT	100MF	20%	10V
C123	1-124-907-00	ELECT	10MF	20%	50V
C124	1-123-821-00	ELECT	47MF	20%	16V
C125	1-123-821-00	ELECT	47MF	20%	16V
C126	1-124-443-00	ELECT	100MF	20%	10V
C127	1-124-443-00	ELECT	100MF	20%	10V
C128	1-124-443-00	ELECT	100MF	20%	10V
C131	1-124-443-00	ELECT	100MF	20%	10V
C133	1-123-821-00	ELECT	47MF	20%	16V
C150	1-102-121-00	CERAMIC	0.0022MF	10%	50V
C201	1-110-217-11	MYLAR	470PF	5%	50V
C202	1-110-217-11	MYLAR	470PF	5%	50V
C203	1-110-195-00	MYLAR	0.001MF	5%	50V
C204	1-110-195-00	MYLAR	0.001MF	5%	50V
C205	1-110-199-00	MYLAR	0.0022MF	5%	50V
C206	1-110-199-00	MYLAR	0.0022MF	5%	50V
C207	1-110-199-00	MYLAR	0.0022MF	5%	50V
C208	1-110-199-00	MYLAR	0.0022MF	5%	50V
C209	1-136-153-00	FILM	0.01MF	5%	50V
C210	1-136-153-00	FILM	0.01MF	5%	50V
C211	1-110-217-11	MYLAR	470PF	5%	50V

ELECTRICAL PARTS

Ref.No.	Part No.	Description			
C212	1-110-217-11	MYLAR	470PF	5%	50V
C213	1-123-330-00	ELECT	22MF	20%	16V
C214	1-123-330-00	ELECT	22MF	20%	16V
C215	1-162-290-31	CERAMIC	470PF	10%	50V
C216	1-162-290-31	CERAMIC	470PF	10%	50V
C301	1-124-443-00	ELECT	100MF	20%	10V
C302	1-110-199-00	MYLAR	0.0022MF	5%	50V
C303	1-162-201-31	CERAMIC	12PF	5%	50V
C304	1-136-159-00	FILM	0.033MF	5%	50V
C305	1-136-159-00	FILM	0.033MF	5%	50V
C306	1-136-153-00	FILM	0.01MF	5%	50V
C307	1-136-165-00	FILM	0.1MF	5%	50V
C308	1-136-161-00	FILM	0.047MF	5%	50V
C309	1-124-905-11	ELECT	3.3MF	20%	50V
C310	1-136-165-00	FILM	0.1MF	5%	50V
C312	1-124-907-00	ELECT	10MF	20%	50V
C313	1-136-165-00	FILM	0.1MF	5%	50V
C314	1-124-903-00	ELECT	1MF	20%	50V
C315	1-124-927-11	ELECT	4.7MF	20%	50V
C316	1-110-203-00	MYLAR	0.0047MF	5%	50V
C317	1-162-294-31	CERAMIC	0.001MF	10%	50V
C318	1-124-902-00	ELECT	0.47MF	20%	50V
C319	1-136-159-00	FILM	0.033MF	5%	50V
C320	1-110-199-00	MYLAR	0.0022MF	5%	50V
C321	1-136-153-00	FILM	0.01MF	5%	50V
C322	1-124-902-00	ELECT	0.47MF	20%	50V
C323	1-162-211-31	CERAMIC	33PF	5%	50V
C324	1-162-211-31	CERAMIC	33PF	5%	50V
C325	1-162-294-31	CERAMIC	0.001MF	10%	50V
C326	1-162-304-31	CERAMIC	0.0047MF	20%	16V
C401	1-162-306-31	CERAMIC	0.01MF	20%	16V
C601	1-136-157-00	FILM	0.022MF	5%	50V
C801	⚠1-136-165-00	FILM	0.1MF	5%	50V
CNJ1	*1-564-720-11	PIN, CONNECTOR (SMALL TYPE) 4P			
CNJ2	*1-564-720-41	PIN, CONNECTOR (SMALL TYPE) 4P			
CNJ3	*1-564-724-11	PIN, CONNECTOR (SMALL TYPE) 8P			
CNJ4	*1-564-720-31	PIN, CONNECTOR (SMALL TYPE) 4P			
CNJ5	*1-564-495-11	PIN, CONNECTOR 2P			
CNJ6	*1-564-496-11	PIN, CONNECTOR 3P			
CNJ7	*1-566-214-11	PIN, CONNECTOR (PC BOARD) 2P			
CNJ8	*1-564-705-11	PIN, CONNECTOR (SMALL TYPE) 3P			
CNJ9	*1-564-498-11	PIN, CONNECTOR 5P			
CNJ10	1-566-213-11	PIN, CONNECTOR 4P (CONTROL S IN)			
CNJ13	*1-564-337-00	PIN, CONNECTOR 3P			
CNJ15	*1-562-999-21	JACK, PIN 2P (LINE OUT)			
CNJ21	*1-564-705-11	PIN, CONNECTOR (SMALL TYPE) 3P			

ELECTRICAL PARTS

Ref.No.	Part No.	Description
⚠CNJ901	1-526-929-11	(E).....INLET, AC
⚠CNJ901	1-526-930-11	(Canadian)...INLET, AC
⚠CNJ901	1-526-931-11	(AEP).....INLET, AC
⚠CNJ902	1-526-774-11	(E).....OUTLET, AC
⚠CNJ902	1-526-751-11	(UK).....OUTLET, AC
⚠CNJ902	1-526-794-11	(AEP).....OUTLET, AC
⚠CNJ902	1-526-882-00	(Canadian)...OUTLET, AC
D101	8-719-511-20	DIODE S1VB20
D201	8-719-941-37	DIODE LT8500R1
D202	8-719-815-55	DIODE 1S1555
D203	8-719-815-55	DIODE 1S1555
D204	8-719-815-55	DIODE 1S1555
D205	8-719-815-55	DIODE 1S1555
F801 ⚠	1-532-286-00	(UK)...FUSE, 2.5A TIME-LAG
F801 ⚠	1-532-078-00	(AEP)...FUSE, 1.0A TIME-LAG
IC1	8-752-030-93	IC CXA1081M
IC2	8-752-030-94	IC CXA1082Q
IC3	8-752-322-05	IC CXD1135Q
IC4	8-752-320-44	IC CXK5816M-10L
IC5	8-759-604-62	IC M50430-431FP
IC6	8-759-303-90	IC STA341M
IC7	8-759-202-01	IC TA7256P
IC8	8-759-604-03	IC M5290P
IC9	8-759-604-00	IC M51565SP
IC10	8-759-604-00	IC PCM56PS
IC12	8-759-803-41	IC LC4969
J1	1-563-485-21	JACK, LARGE TYPE (HEADPHONES)
L301	1-408-563-00	MICRO INDUCTOR 10UH
M251	A-4608-330-A	MOTOR ASSY (LOADING)
PL1	1-518-606-11	LAMP, PILOT
PL2	1-518-606-11	LAMP, PILOT
PS1	1-532-685-00	LINK, IC
PS2	1-532-685-00	LINK, IC
PS3	1-532-605-00	LINK, IC
PS4	1-532-605-00	LINK, IC
PT901⚠	1-448-686-11	(UK).....TRANSFORMER, POWER
PT901⚠	1-448-687-11	(Canadian)...TRANSFORMER, POWER
PT901⚠	1-448-688-11	(E).....TRANSFORMER, POWER
PT901⚠	1-448-690-11	(AEP).....TRANSFORMER, POWER
Q1	8-729-804-67	TRANSISTOR 2SB1133-R
Q2	8-729-804-17	TRANSISTOR 2SD1666-R
Q3	8-729-801-83	TRANSISTOR 2SB1013
Q4	8-729-806-38	TRANSISTOR 2SC3399
Q5	8-729-806-38	TRANSISTOR 2SC3399
Q7	8-729-900-67	TRANSISTOR DTA124XS

ELECTRICAL PARTS

Ref.No.	Part No.	Description			
Q10	8-729-107-77	TRANSISTOR 2SC3623-L			
Q11	8-729-107-77	TRANSISTOR 2SC3623-L			
R101	1-249-405-11	CARBON	100	5%	1/6W
R102	1-249-429-11	CARBON	10K	5%	1/6W
R103	1-249-425-11	CARBON	4.7K	5%	1/6W
R104	1-249-425-11	CARBON	4.7K	5%	1/6W
R201	1-247-852-00	CARBON	7.5K	5%	1/6W
R202	1-247-852-00	CARBON	7.5K	5%	1/6W
R203	1-247-839-00	CARBON	2.2K	5%	1/6W
R204	1-247-839-00	CARBON	2.2K	5%	1/6W
R205	1-247-838-00	CARBON	2K	5%	1/6W
R206	1-247-838-00	CARBON	2K	5%	1/6W
R207	1-247-851-00	CARBON	6.8K	5%	1/6W
R208	1-247-851-00	CARBON	6.8K	5%	1/6W
R209	1-247-852-00	CARBON	7.5K	5%	1/6W
R210	1-247-852-00	CARBON	7.5K	5%	1/6W
R211	1-215-431-00	METAL	2.7K	1%	1/6W
R212	1-215-431-00	METAL	2.7K	1%	1/6W
R213	1-215-431-00	METAL	2.7K	1%	1/6W
R214	1-215-431-00	METAL	2.7K	1%	1/6W
R215	1-215-431-00	METAL	2.7K	1%	1/6W
R216	1-215-431-00	METAL	2.7K	1%	1/6W
R217	1-249-441-11	CARBON	100K	5%	1/6W
R218	1-249-441-11	CARBON	100K	5%	1/6W
R219	1-247-833-00	CARBON	1.2K	5%	1/6W
R220	1-247-833-00	CARBON	1.2K	5%	1/6W
R223	1-249-433-11	CARBON	22K	5%	1/6W
R224	1-249-433-11	CARBON	22K	5%	1/6W
R225	1-247-702-11	CARBON	150	5%	1/4W
R226	1-247-702-11	CARBON	150	5%	1/4W
R227	1-247-819-00	CARBON	330	5%	1/6W
R228	1-247-819-00	CARBON	330	5%	1/6W
R229	1-247-833-00	CARBON	1.2K	5%	1/6W
R230	1-247-833-00	CARBON	1.2K	5%	1/6W
R231	1-249-417-11	CARBON	1K	5%	1/6W
R232	1-249-417-11	CARBON	1K	5%	1/6W
R233	1-249-417-11	CARBON	1K	5%	1/6W
R235	1-247-821-00	CARBON	390	5%	1/6W
R244	1-249-441-11	CARBON	100K	5%	1/6W
R301	1-214-092-00	METAL	22	1%	1/4W
R302	1-247-845-00	CARBON	3.9K	5%	1/6W
R303	1-249-432-11	CARBON	18K	5%	1/6W
R304	1-249-429-11	CARBON	10K	5%	1/6W
R305	1-249-433-11	CARBON	22K	5%	1/6W

The components identified by shading and mark ⚠ are critical for safety. Replace only with part number specified.

Les composants identifiés par une trame et une marque ⚠ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

ELECTRICAL PARTS

Ref.No.	Part No.	Description			
R306	1-249-429-11	CARBON	10K	5%	1/6W
R307	1-249-429-11	CARBON	10K	5%	1/6W
R308	1-215-437-00	METAL	4.7K	1%	1/6W
R309	1-215-437-00	METAL	4.7K	1%	1/6W
R310	1-247-767-00	CARBON	2.2	5%	1/6W
R311	1-247-883-00	CARBON	150K	5%	1/6W
R312	1-247-767-00	CARBON	2.2	5%	1/6W
R313	1-249-441-11	CARBON	100K	5%	1/6W
R314	1-247-889-00	CARBON	270K	5%	1/6W
R315	1-249-435-11	CARBON	33K	5%	1/6W
R316	1-247-767-00	CARBON	2.2	5%	1/6W
R317	1-247-881-00	CARBON	120K	5%	1/6W
R318	1-247-853-00	CARBON	8.2K	5%	1/6W
R319	1-249-441-11	CARBON	100K	5%	1/6W
R320	1-249-429-11	CARBON	10K	5%	1/6W
R321	1-249-433-11	CARBON	22K	5%	1/6W
R322	1-249-429-11	CARBON	10K	5%	1/6W
R323	1-247-881-00	CARBON	120K	5%	1/6W
R324	1-215-434-00	METAL	3.6K	1%	1/6W
R325	1-247-903-00	CARBON	1M	5%	1/6W
R326	1-247-862-00	CARBON	20K	5%	1/6W
R327	1-249-437-11	CARBON	47K	5%	1/6W
R328	1-249-425-11	CARBON	4.7K	5%	1/6W
R329	1-249-429-11	CARBON	10K	5%	1/6W
R330	1-259-033-11	CARBON	1	5%	1/6W
R331	1-249-441-11	CARBON	100K	5%	1/6W
R332	1-249-429-11	CARBON	10K	5%	1/6W
R333	1-249-441-11	CARBON	100K	5%	1/6W
R334	1-247-896-00	CARBON	510K	5%	1/6W
R336	1-215-469-00	METAL	100K	1%	1/6W
R337	1-215-469-00	METAL	100K	1%	1/6W
R338	1-249-417-11	CARBON	1K	5%	1/6W
R339	1-249-429-11	CARBON	10K	5%	1/6W
R340	1-247-806-00	CARBON	91	5%	1/6W
R401	1-249-441-11	CARBON	100K	5%	1/6W
R402	1-249-441-11	CARBON	100K	5%	1/6W
R403	1-249-429-11	CARBON	10K	5%	1/6W
R404	1-249-433-11	CARBON	22K	5%	1/6W
R405	1-249-405-11	CARBON	100	5%	1/6W
R406	1-247-783-00	CARBON	10	5%	1/6W
R410	1-249-441-11	CARBON	100K	5%	1/6W
R411	1-249-441-11	CARBON	100K	5%	1/6W
R412	1-249-441-11	CARBON	100K	5%	1/6W
R413	1-249-440-11	CARBON	82K	5%	1/6W
R414	1-259-033-11	CARBON	1	5%	1/6W

ELECTRICAL PARTS

Ref.No.	Part No.	Description			
R415	1-249-441-11	CARBON	100K	5%	1/6W
R416	1-249-429-11	CARBON	10K	5%	1/6W
R417	1-249-417-11	CARBON	1K	5%	1/6W
RV301	1-237-194-21	RES, ADJ, CARBON 20K			
RV302	1-237-192-21	RES, ADJ, CARBON 5K			
RV303	1-237-194-21	RES, ADJ, CARBON 20K			
RV304	1-237-194-21	RES, ADJ, CARBON 20K			
RV305	1-228-990-00	RES, ADJ, METAL GLAZE 1K			
S1	1-554-088-51	SWITCH, KEY BOARD			
S2	1-554-088-51	SWITCH, KEY BOARD			
S3	1-570-577-11	SWITCH, PUSH (PLAY/PAUSE)			
S4	1-554-088-61	SWITCH, KEY BOARD (STOP/CLEAR)			
S5	1-554-088-61	SWITCH, KEY BOARD (MEMORY/TIME)			
S6	1-554-088-61	SWITCH, KEY BOARD (REPEAT)			
S7	1-554-088-61	SWITCH, KEY BOARD (SHUFFLE)			
S8	1-554-088-61	SWITCH, KEY BOARD (OPEN/CLOSE)			
S9	⚠1-552-928-00	SWITCH (POWER)			
S11	1-570-203-11	SWITCH, LEAF			
S13	⚠1-570-046-11	(E).....SWITCH, VOLTAGE CHANGE			
X1	1-567-301-21	OSCILLATOR, CRYSTAL			

ACCESSORY & PACKING MATERIAL

Part No.	Description
⚠1-526-565-00	(E).....AC PLUG ADAPTOR
1-556-372-41	CORD, CONNECTION (4 CORE)
1-558-543-11	CORD, CONNECTION
1-558-787-11	CORD, CONNECTION
⚠1-552-234-00	(AEP)...CORD, POWER
⚠1-556-280-00	(E).....CORD, POWER
⚠1-558-834-11	(Canadian)...CORD, POWER
⚠1-559-014-11	(UK).....CORD, POWER
3-701-630-00	BAG, POLYETHYLENE
3-703-713-41	STICKER, SONY SYMBOL (10)
3-765-659-11	MANUAL, INSTRUCTION
3-765-659-41	(AEP)...MANUAL, INSTRUCTION
*4-885-838-00	LABEL, CLASS 1
4-917-578-01	CUSHION
4-917-589-41	INDIVIDUAL CARTON

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Sony Corporation
Audio Group

9-952-578-11

English
87B0669-1
Printed in Japan
© 1987.2

CDP-M20

SERVICE MANUAL

Canadian Model
AEP Model
UK Model
E Model

SUPPLEMENT

File this supplement with the Service Manual.

No. 1

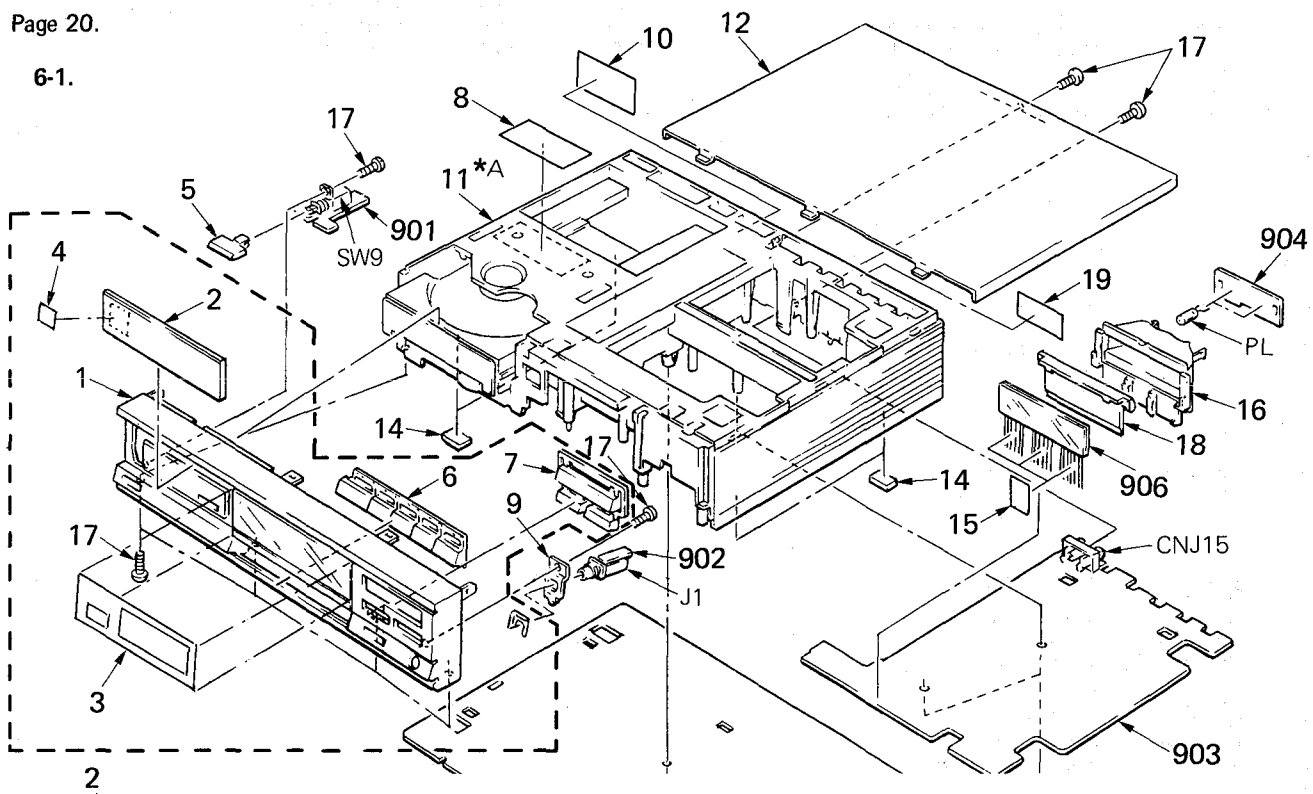
- : added portion
- : corrected portion

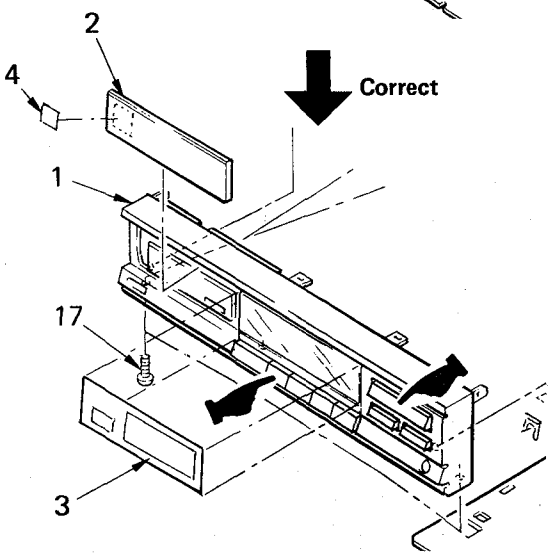
Gray type has been added for AEP model.

SECTION 6 (EXPLODED VIEWS AND PARTS LIST)

Page 20.

6-1.





— Continued on next page. —

COMPACT DISC PLAYER

SONY

AUD

Page 20.

No.	Part No.	Description	Remarks
1	X-4917-512-1	(Canadian) ... PANEL ASSY, CONTROL	
	X-4917-513-1	(AEP, E, UK) ... PANEL ASSY, CONTROL	
	X-4917-528-1	(AEP: GRAY) ... PANEL ASSY, CONTROL	
2	4-917-531-01	PANEL, LOADING	
	4-917-531-41	(AEP: GRAY) ... PANEL, LOADING	
3	4-918-604-01	PLATE (B), INDICATION	
	4-918-604-11	(AEP: GRAY) ... PLATE (B), INDICATION	
4	3-703-713-41	STICKER, SONY SYMBOL (10)	
5	4-917-525-01	KNOB, POWER	
	4-917-525-32	(AEP: GRAY) ... KNOB, POWER	
~~6~~	~~4-917-533-01~~	~~KNOB (A), CONTROL (OPEN/CLOSE, CHUFFLE etc)~~	
~~7~~	~~4-917-531-01~~	~~KNOB (B), CONTROL (PLAY/PASE, AMS)~~	
8	4-885-843-02	(AEP, E, UK) ... LABEL, CAUTION, LASER	
9	*4-917-513-01	BRACKET, HEADPHONE	
10	*4-885-838-00	(AEP, E) ... LABEL, CLASS 1	
11	X-4917-507-1	(Canadian) ... FRAME ASSY	
	X-4917-508-1	(AEP) ..... FRAME ASSY	
	X-4917-509-1	(UK) ..... FRAME ASSY	
	X-4917-510-1	(E) ..... FRAME ASSY	
	X4917-527-1	(AEP: GRAY) ... FRAME ASSY	

No.	Part No.	Description	Remarks
12	4-917-536-01	CASE	
	4-917-536-21	(AEP: GRAY) ... CASE	
13	*4-917-535-01	PLATE, BOTTOM	
14	4-917-524-01	FELT, FOOT	
15	3-831-441-XX	CUSHION (25X15X0.3)	
16	*4-917-529-01	HOUSE, LAMP	
17	7-685-133-14	SCREW +P 2.6X6 TYPE1	
18	*4-917-528-01	ILLUMINATOR	
19	4-918-607-01	PLATE (C), INDICATION, TERMINAL	
901	*1-620-604-11	PC BOARD, POWER SW	
902	*1-620-605-11	PC BOARD, HEADPHONE	
903	*A-4651-108-A	MOUNTED PCB, MAIN	
904	*1-620-606-11	PC BOARD, LAMP	
906	1-807-686-11	DISPLAY PANEL, LIQUID CRYSTAL	
907	*1-620-603-11	PC BOARD, LOADING MOTOR	
J1	1-563-485-21	JACK, LARGE TYPE (HEADPHONES)	
PL1	1-518-606-11	LAMP, PILOT	
PL2	1-518-606-11	LAMP, PILOT	

Page 21.

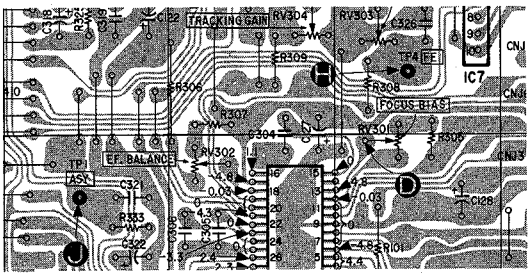
No.	Part No.	Description	Remarks
52	~~4-917-539-02~~	~~TABLE, DISK~~	
	⬇		
	4-917-539-01	TABLE, DISK	
	4-917-539-11	(AEP: GRAY) ... TABLE, DISK	
53	4-917-537-01	BASE, FLOATING	
54	4-917-534-01	GEAR (A), LOADING	
55	4-917-527-01	PULLEY, CHUCKING	
57	A-4665-012-A	MAGNET ASSY	
58	4-917-521-01	PULLEY, LOADING	
59	4-917-522-01	BELT	
60	4-917-516-01	GEAR (B), LOADING	
61	4-917-519-01	LEVER, SET	
62	4-917-514-01	SPRING, TENSION	
63	4-917-515-01	ROLLER	
64	*4-917-517-01	GUIDE, LEAD	
65	*4-917-511-01	PLATE, GROUND	
66	4-917-510-01	SHEET, INSULATING	
67	4-917-523-01	COLLAR, CAM	
69	*3-576-990-01	CUSHION	
70	4-917-508-01	HOLDER, SP	
72	4-917-541-01	SPRING (B)	
73	4-917-507-01	SPRING (H)	
74	4-917-526-01	SPRING, TENSION	
75	7-621-759-30	+PSW, 2.6X5	
76	7-685-552-19	SCREW +BTP 3X25 TYPE2 N-S	
77	7-685-132-19	SCREW +BTP 2.6X5 TYPE2 N-S	
78	7-685-647-19	SCREW +BVTP 3X10 TYPE2 N-S	

● ☛ : corrected portion

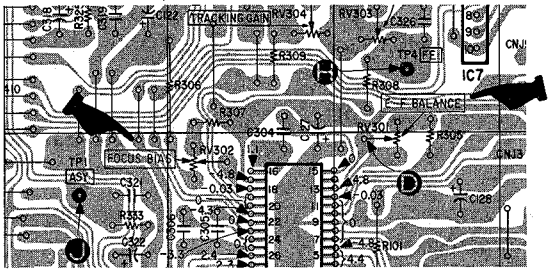
SECTION 4 (MOUNTING DIAGRAM)

Page 15 (H8, H9)

– Incorrect –



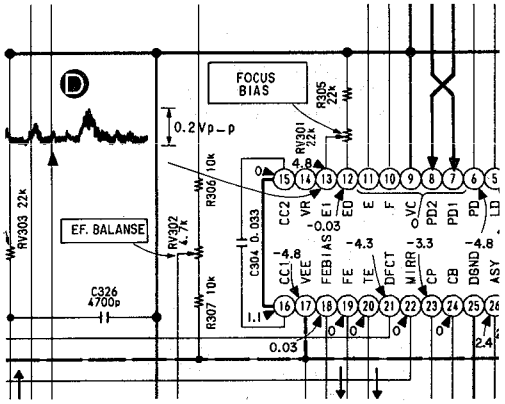
– Correct –



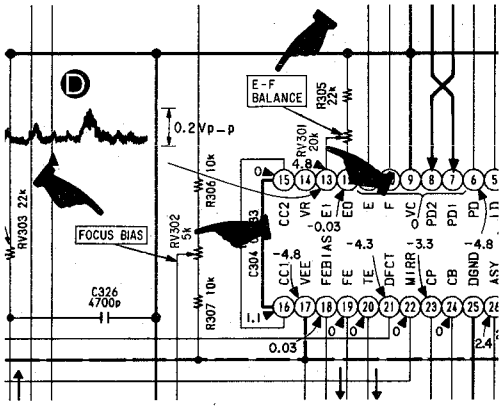
SECTION 5 (SCHEMATIC DIAGRAM)

Page 18, 19 (D-15)

– Incorrect –



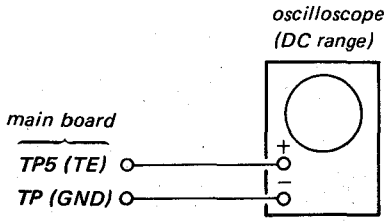
– Correct –



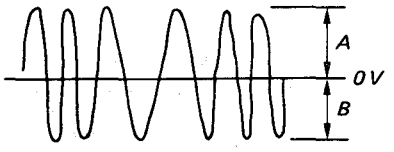
E-F BALANCE ADJUSTMENT

This adjustment should be made when replacing TOP (T-type Optical Pick-up).

Procedure:

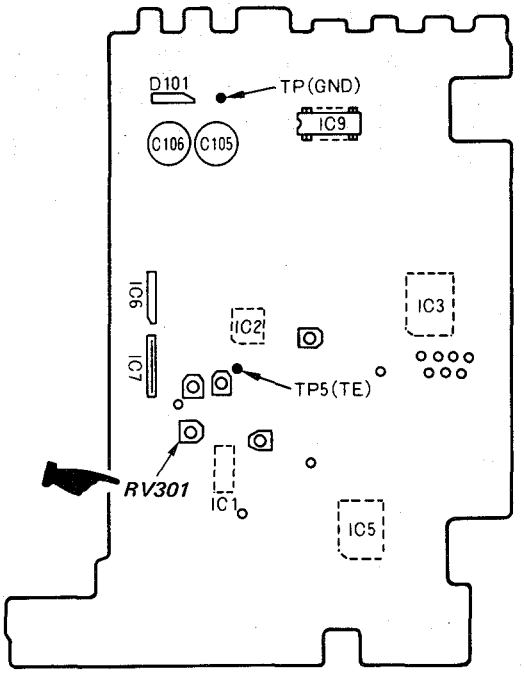


1. Connect oscilloscope to test point TP5 (TE) and ground.
2. Turn POWER switch on.
3. Put disc (YEDS-1) in and press ▷ button.
4. Press ◀◀ FF or ▶▶ REW botton.
5. Adjust RV301 for a vertically-symmetrical waveform as shown below. (A = B).



VOLT/DIV: 1 V
TIME/DIV: 1 ms

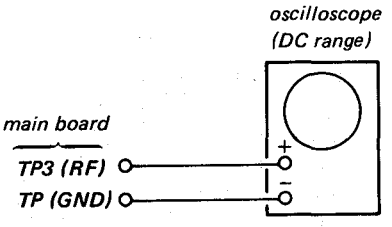
Adjustment Location: main board



Focus Bias Adjustment

This adjustment should be made when replacing TOP (T-type Optical Pick-up).

Procedure:



1. Connect oscilloscope to test points TP3 (RF) and ground.
2. Turn POWER switch on.
3. Put disc (YEDS-1) and press ▷ button.
4. Adjust RV302 for an optimum waveform eye pattern or so that the peak is maximum. Optimum eye pattern means that shape "◇" can be clearly distinguished at the center of the waveform.

RF signal waveform

Adjustment Location: main board